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## **NASA Tech Briefs**

January-June 1966

GPO	PRICE	\$

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Hard copy (HC)

Microfiche (MF) \_\_\_\_\_\_\_\_

ff 653 July 65



August 1966

N66 34366

(ACCESSION NUMBER)

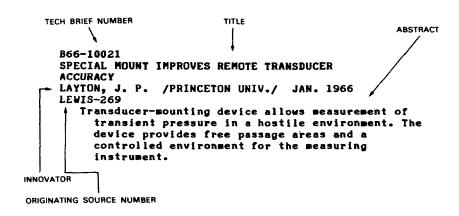
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### Introduction

This Index to NASA Tech Briefs lists the technological innovations published in this form during the period from January through June, 1966. The main section is arranged in five categories: Electrical (including Electronic); Physical Sciences (Energy Sources); Materials (including Chemistry); Life Sciences; and Mechanical. A typical entry has these elements:



To help users locate information of value, three indexes are provided. The first is a subject index, arranged alphabetically:



Note that in this index several routes are opened for obtaining further information. If the title seems promising, the Tech Brief number and category may be used to locate the abstract, which will be found in the main section arranged sequentially by Tech Brief number

within each category. Further, the Tech Brief number can of course be used for obtaining a copy of the original Tech Brief.

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This Index supplements the Cumulative Index to NASA Tech Briefs (NASA SP-5021(02)) which was published in February 1966.

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#### 01 ELECTRICAL (ELECTRONIC)

B66-10002 DUAL-VOLTAGE POWER SUPPLY HAS INCREASED EFFICIENCY STURMAN, J. C. JAN. 1966 LFW15-107A

Simple circuit provides two different dc output voltages from an ac source. It employs a full-wave rectifier connected to two passive branches from which the separate dc voltages are taken. The outputs have low ripple and good voltage regulation.

B66-10006
COMPUTER CIRCUIT CALCULATES CARDIAC OUTPUT
MC CULLOUGH, C. E. /KAMAN AIRCRAFT CORP./ JAN.
1966
MSC-274

Electronic circuitry automatically calculates cardiac output. This computer is used for basic research in physiology and as a diagnostic instrument by doctors.

B66-10012
THIN-FILM SEMICONDUCTOR RECTIFIER HAS IMPROVED PROPERTIES
INNOVATOR NOT GIVEN /MELPAR/ JAN. 1966
MSC-207

Cadmium selenide-zinc selenide film is used as a thin film semiconductor rectifier. The film is vapor-deposited in a controlled concentration gradient into a glass substrate to form the required junctions between vapor-deposited gold electrodes.

B66-10013 REACTION HEAT USED IN STATIC WATER REMOVAL FROM FUEL CELLS

PLATNER, J. L. /ALLIS-CHALMERS MFG. CO./ JAN. 1966

Reaction heat is used for removal of water formed at the hydrogen fuel electrode in a hydrogenoxygen fuel cell. A portion of the heat inherent in the fuel cell current generation reaction is used to transform excess water into water vapor and cause it to be exhausted from the cell by a porous vapor transport membrane adjoining a vapor cavity.

B66-10015
ELECTRODELESS DISCHARGE LAMP IS EASILY
STARTED, HAS HIGH STABILITY
BELL, W. E. BLOOM, A. L. /VARIAN ASSOCIATES/
JAN. 1966
WOO-030

Electrodeless discharge borosilicate glass lamp is used in various high-resolution optical systems. It is partially charged with krypton, contains small amounts of rubidium, and is enclosed in a hermetically sealed envelope that maintains the lamp at an optimum temperature during discharge. The lamp is quickly started by its excitation coil.

BOO-10021 SPECIAL HOUNT IMPROVES REMOTE TRANSDUCER ACCURACY LAYTON, J. P. /PRINCETON UNIV./ JAN. 1966

Transducer-mounting device allows measurement of transient pressure in a hostile environment. The device provides free passage areas and a controlled environment for the measuring instrument.

B66-10025 CUPROUS SELENIDE AND SULFIDE FORM IMPROVED PHOTOVOLTAIC BARRIERS INNOVATOR NOT GIVEN /RCA/ JAN. 1966 WOO-212

Photovoltaic barriers formed by depositing a layer of polycrystalline cuprous sulfide or cuprous selenide on gallium arsenide are chemically and

electrically stable. The stability of these barrier materials is significantly greater than that of currous indide.

B66-10026
IMPROVED CARBON ELECTRODE REDUCES ARC
SPUTTERING
INNOVATOR NOT GIVEN /UNION CARBIDE CORP./ JAN.
1966
MSC-219

Carbon rod cores with a smaller proportion of rare earth compounds than in standard cores reduce arc sputtering in optical equipment. This core is produced without additional cost or equipment.

B66-10028
PORTABLE SELF-POWERED DEVICE DETECTS INTERNAL FLAWS IN TUBULAR STRUCTURES GILMOUR, G. /WESTINGHOUSE ELEC. CORP./ JAN. 1966 NU-0019

Portable probe and eddy-current-sensitive circuitry detects internal flaws or hard spot impurities in an electrically conductive tubular channel by recording the conductivity change at the defect point.

B66-10031
PRESSURE TRANSDUCERS DYNAMICALLY TESTED WITH
SINUSOIDAL PRESSURE GENERATOR
JONES, H. B., JR. /PRINCETON UNIV./ JAN. 1966
LEWIS-268

Sinusoidal pressure generator assembly dynamically tests and calibrates pressure transducers by using a chamber whose lowest resonant mode is above the audiofrequency range.

B66-10034 CIRCUIT EXHIBITS POWER EFFICIENCY GREATER THAN 75 PERCENT MANKOVITZ, R. J. /N AM. AVIATION/ FEB. 1966 MSC-254

7-254
Variable duty cycle pulser increases circuit power
efficiency by more than 75 percent when operating
solenoid valves. The pulser provides a low-level
holding current after a high-level current has
actuated the solenoid valves.

B66-10036 FLOWMETER MEASURES LOW GAS-FLOW RATES WELLS, F. E. FEB. 1966 M-FS-215

Positive-displacement flowmeter measures low gas-flow rates by gauging the time required for a slug of mercury to pass between two reference levels in a tube of known volume.

B66-10038
CIRCUIT OPERATES AS SINE FUNCTION GENERATOR
BOGART, T., JR. /N. AM. AVIATION/ FEB. 1966
MSC-255

Electronic circuit drives sine function generator using square wave and sawtooth sweep generators. The circuit replaces electromechanical driver and increases accuracy.

B66-10039
CONTROL SYSTEM MAINTAINS SELECTED LIQUID LEVEL
BERGESON, R. L. SCHUCK, J. W. /HONEYWELL/ FEB.
1966
M-FS-470

Single-sensor control system maintains liquid hydrogen at a preselected desired level within a tank, regardless of boiloff. It calibrates output in percentage. Thus, when the fuel is at the desired level, the system output will indicate 100 percent regardless of what percent of tank capacity the fuel has reached.

B66-10041 COLD CATHODE IONIZATION GAUGE HAS RIGID METAL HOUSING HERZOG, R. KREISMAN, W. S. /GEOPHYS. CORP. OF AM./ FEB. 1966 GSFC-445

Cold cathode ionization gauge in a stainless steel housing accurately measures high pressures. The Penning effect is used with a high voltage discharge in the presence of a magnetic field for an ion current proportional to the gas pressure in

the gauge.

B66-10042 VIBRATION TESTS ON VIDICONS MADE BY IMPROVED METHOD INNOVATOR NOT GIVEN /HUGHES AIRCRAFT CO./ FEB. 1966 JPL-SC-115

Sensitive method is used for checking the performance of vidicons in mechanical vibration tests. The image of the desired fine-detail test pattern is stored in the photosensitive surface of the vidicon while the system is free of mechanical vibration. Mechanical excitation is then applied, and its effects observed.

B66-10046
LAMP AUTOMATICALLY SWITCHES TO NEW FILAMENT
ON BURNOUT
INGLE, W. B. /N. AM. AVIATION/ FEB. 1966
M-FS-498

Lamp with primary and secondary filaments has a means for automatic switching to the secondary filament at primary filament burnout. Lamp failures and resultant expenses during oscillograph printing are appreciably reduced.

B66-10048
NONCONTACTING TRANSDUCER MEASURES SHAFT TORQUE
INNOVATOR NOT GIVEN /N. AM. AVIATION/ FEB. 1966
M-FS-474

Transducer for measuring the output torque of a rotating shaft uses a magnetically permeable sleeve fitted over a section of the shaft which deflects axially in direct proportion to the output torque. A corresponding change in reluctance occurs in pickup colls mounted in close proximity to the sleeve. This change is measured by attached conventional circuitry.

B66-10050 SINGLE CONNECTOR PROVIDES SAFETY FUSES FOR MULTIPLE LINES WEBER, G. J. /MCDONNEL AIRCRAFT CORP./ FEB. 1966 MSC-199

Fuse-bearing sleeve which is inserted between the male and female members of a multiple-line connector contains a safety fuse for each pin of the connector assembly. The sleeve is easily and quickly opened for fuse replacement.

B66-10051 FERROELECTRIC BOLOMETER MEASURES RF ABSOLUTE POWER AT SUBMILLIMETER WAVELENGTHS COHN, M. RODGERS, J. D. /ADVANCED TECHNOL. CORP./ FEB. 1966 GSFC-422

Two ferroelectric bolometer sensing elements measure low rf absolute power at millimeter and submillimeter wavelengths. The sensing elements are mounted in sections of waveguide and connected in series in a standard temperature compensating bridge circuit.

B66-10057
MINIATURE BIOELECTRIC DEVICE ACCURATELY
MEASURES AND TELEMETERS TEMPERATURE
FRYER, T. B. FEB. 1966 SEE ALSO B64-10171
ARC-52

Miniature micropower solid-state circuit measures and telemeters the body temperature of laboratory animals over periods up to two years. The circuit employs a thermistor as a temperature sensing element and an FM transmitter. It is constructed from conventional discrete components or integrated circuits.

B66-10062 FORTRAN PROGRAM FLOWCHART IS AUTOMATICALLY PRODUCED CLARK, D. J. WILLIAMS, D. /GE/ FEB. 1966

Computer under control of the FLO-TRAN program automatically produces and updates flowcharts of Fortran program source decks fed to it. The flowcharts are produced on either 35mm film or paper.

B66-10064
TRANSMISSION SYSTEM ISOLATES PRESSURE
TRANSDUCER FROM SEVERE ENVIRONMENT
INNOVATOR NOT GIVEN /SPACE-GEN. CORP./ FEB. 1966
WOO-239

Pressure transmission system measures the pressure of a high temperature, chemically active fluid by isolating the pressure transducer from the process fluid without component disconnections.

B66-10066
ANTENNA CONFIGURATIONS PROVIDE POLARIZATION
DIVERSITY
SCHUMACHER, C. N. /CUTLER HAMMER/ FEB. 1966
GSFC-74

Compact back-to-back trapezoidal tooth logperiodic /TTLP/ antenna with frequencyindependent characteristics is formed by reducing the angle between the two elements of a basic TTLP to zero. The back-to-back antenna, arranged in various configurations, provides monopulse operations in one or two planes and in various polarizations.

B66-10067
AUXILIARY COIL CONTROLS TEMPERATURE OF RF
INDUCTION HEATER
INNOVATOR NOT GIVEN /GEN. DYN./ELECTRON./ FEB.
1966
GSFC-428

Auxiliary coil controls the temperature of an RF induction furnace that is powered by a relatively unstable RF generator. Manual or servoed adjustment of the relative position of the auxiliary coil, which is placed in close proximity to the RF coil, changes the lossiness of the RF coil and hence the corresponding heating effect of its RF field.

B66-10068
SENSOR DETECTS HYDROCARBON DIL CONTAMINANTS
IN FLUID LINES
ROTH, B. /N. AM. AVIATION/ FEB. 1966 SEE ALSO
B63-10311

Sensor with ultraviolet light monitors and detects hydrocarbon oil contaminants present in fluid lines. The light causes the oil particles to fluoresce. This light emitted by the oil particle is detected by a photocell which is relatively insensitive to ultraviolet radiation.

B66-10082
ROD AND DISH CATHODE IMPROVES PENNING-TYPE
VACUUM GAUGE
PEPPIN, G. B. /HUGHES AIRCRAFT CO./ MAR. 1966
GSFC-447

Improved penning-type ionization gauge provides range and sensitivity required to measure gas pressure below .01 torr under high vacuum conditions. The gauge uses a highly conductive cathode composed of two disks of high magnetic permeability separated by a rod of low magnetic permeability.

B66-10084
REFRACTORY COATING PROTECTS INTRICATE GRAPHITE
ELEMENTS FROM HIGH-TEMPERATURE HYDROGEN
FERRIS, J. R. PATTERSON, R. L. STEFFEN, R. J.
VOGEL, C. E. /WESTINGHOUSE ASTRONUCLEAR LAB./
MAR. 1966
NU-0027

Refractory coating protects graphite heater elements operating at high temperature in a hydrogen atmosphere. The coating is formed by painting the graphite elements with a composition containing powdered tungsten, and heat-treating it.

B66-10085 SEISMOMETER DESIGNED FOR REMOTE OPERATION IN RANDOM ORIENTATION LEHNER, F. E. /CALIF. INST. OF TECH./ MAR. 1966 JPL-320

Portable seismometer mounted in a rugged housing can be placed in inaccessible locations and operate efficiently in other than a vertically upright position. The instrument housing contains an amplifier, transmitter, and antenna to

relay measurement data to a receiving station.

B66-10088
GELATIN COATED ELECTRODES ALLOW PROLONGED
BIOELECTRONIC MEASUREMENTS
INNOVATOR NOT GIVEN /INST. OF RES. AND
INSTRUMENTATION/ MAR. 1966 SEE ALSO B64-10025,
B65-10015, AND B65-10320
MSC-153

Silver electrodes treated with an anodizing electrolyte containing gelatin are used for long term monitoring of bioelectronic potentials in humans. The electrodes do not interact with perspiration, cause skin irritation, or promote the growth of bacteria.

B66-10089
AUTOMATIC GAIN CONTROL CIRCUIT HANDLES WIDE
INPUT RANGE
BLACK, S. H. /SPERRY GYROSCOPE CO./ MAR. 1966
MSC-166

Automatic gain control circuit for a radio receiver handles a wide range of input signal levels without overloading the output stage. The transistorized circuit maintains a relatively constant output by varying attenuation of the input signal.

B66-10091
VAPOR GROWN SILICON DIOXIDE IMPROVES
TRANSISTOR BASE-COLLECTOR JUNCTIONS
CARLEY, D. R. /RCA/ DUCLOS, R. A. MAR. 1966
GSFC-389

Vapor grown silicon dioxide layer protects basecollector junction in silicon planer transistors during the emitter diffusion process. This oxide fills in any imperfections that exist in the thermally grown oxide layer and is of greater thickness than that layer. This process is used to deposit protective silicon dioxide coatings on optical surfaces.

B66-10094
SYSTEM PROPORTIONS FLUID-FLOW IN RESPONSE
TO DEMAND SIGNALS
INNOVATOR NOT GIVEN /CURTISS-WRIGHT CORP./
GSFC-457

Control system provides proportioned fluid flow rates in response to demand signals. It compares a digital signal, representing a flow demand, with a reference signal to yield a control voltage to one or more solenoid valves connected to orifices of a predetermined size.

B66-10097
COMPUTER PROGRAM SIMPLIFIES SELECTION OF
STRUCTURAL STEEL COLUMNS
VISSING, G. S. MAR. 1966
NII-0044

Computer program rapidly selects appropriate size steel columns and base plates for construction of multistory structures. The program produces a printed record containing the size of a section required at a particular elevation, the stress produced by the loads, and the allowable stresses for that section.

B66-10099
CAPACITIVE SYSTEM DETECTS AND LOCATES FLUID
LEAKS
INNOVATOR NOT GIVEN /N. AM. AVIATION/ MAR. 1966
M-FS-478

Electronic monitoring system automatically detects and locates minute leaks in seams of large fluid storage tanks and pipelines covered with thermal insulation. The system uses a capacitive tapesensing element that is adhesively bonded over seams where fluid leaks are likely to occur.

B66-10101
RING COUNTER CIRCUIT SWITCHES MULTIPHASE
MOTOR DIRECTION OF ROTATION
FAIRBANKS, A. F. /SPACE TECH. LABS./ MAR. 1966
JPL-SC-166

Solid state three-phase counter circuit reverses the direction of rotation of a multiphase motor without changing the phase wiring of the supply current source. B66-10103
NOUNT MAKES LIQUID NITROGEN-COOLED GAMMA RAY
DETECTOR PORTABLE
FESSLER, T. E. MAR. 1966
LEWIS-259

Liquid nitrogen-cooled gamma ray detector system is made portable by attaching the detector to a fixture which provides a good thermal conductive path between the detector and the liquid nitrogen in a Dewar flask and a low heat leak path between the detector and the external environment.

B66-10105
ANGULAR ACCELERATION MEASURED BY DEFLECTION
IN SEMSING RING
RICHARD, R. R. MAR. 1966
MSC-250

Small, lightweight angular accelerometer performs reliably when subjected to harsh temperature and vibration environments. The device uses strain gauges to measure the amount of deflection in a metal ring caused by movement of inertial masses mounted through the ring. Range of the instrument is varied by varying the value of inertial masses.

B66-10106 LOW-POWER RING COUNTER DRIVES HIGH-LEVEL LOADS INNOVATOR NOT GIVEN /SPERRY RAND/ MAR. 1966 GSFC-431

Ring counter dissipates very low power in standby conditions, yet drives high-current loads on a low duty-factor basis. Complementary transistors are used so that in one selected stage both transistors are conducting while the transistors of the other stage are cut off.

B66-10109 CHARGED PROBES; BOURDON TUBES MAINTAIN CRYOGENIC LIQUID LEVEL KREJSA, M. J. MAY 1966 LEWIS-261

Automatic liquid nitrogen dispensing system maintains the fluid level in a nitrogen cold trap. The system uses gas-filled probes which drive bourdon tube gauges equipped with microswitches that, through a relay, control a solenoid valve in the liquid nitrogen line.

B66-10112
NEW TELEVISION CAMERA ELIMINATES VIDICON TUBE
INNOVATOR NOT GIVEN /WESTINGHOUSE ELEC. CORP./
MAY 1966
M-FS-472

Small, lightweight camera systems use solid state imaging devices in the form of phototransistor mosaic sensors instead of vidicon tubes for light sensing and image conversion. The digital logic circuits scan the sensor mosaic at 60 frames per second to produce pictures composed of a series of dots rather than lines.

B66-10113
IMPROVED CHOPPER CIRCUIT USES PARALLEL
TRANSISTORS
INNOVATOR NOT GIVEN /IBM/ MAR. 1966
M-FS-468

Parallel transistor chopper circuit operates with one transistor in the forward mode and the other in the inverse mode. By using this method, it acts as a single, symmetrical, bidirectional transistor, and reduces and stabilizes the offset voltage.

B66-10126
VARIABLE-CAPACITANCE TACHOMETER ELIMINATES
TROUBLESOME MAGNETIC FIELDS
INNOVATOR NOT GIVEN /BENDIX CORP./ MAR. 1966
GSFC-435

Dual variable-capacitance tachometer measures angular speed and sense of rotation without magnetic components. Thus it eliminates magnetic flux interference with associated instrumentation in an electromechanical system.

B66-10127
APPARATUS MEASURES THERMAL CONDUCTIVITY OF HONEYCOMB-CORE PANELS

MAR. 1966 LANGLEY-202

Overall thermal conductivity of honeycomb-core panels at elevated temperatures is measured by an apparatus with a heater assembly and a calibrated heat-rate transducer. The apparatus has space between the heater and transducer for insertion of a test panel and insulation.

B66-10128
OPTICAL GYRO PICKOFF OPERATES AT CRYOGENIC TEMPERATURES
INNOVATOR NOT GIVEN /GE/ MAR. 1966
M-FS-407

Two-axis pickoff for cryogenic gyros uses solidstate light sources and sensors. This compact system operates efficiently at cryogenic temperatures.

B66-10129
DIGITALLY CONTROLLED PULSE-LEVEL DISCRIMINATOR OPERATES OVER WIDE VOLTAGE RANGE CANCRO, C. A. MAR. 1966
GSFC-324

Low power drain discriminator circuit generates an output pulse when an input pulse exceeds a discrete digitally controlled threshold voltage. The discriminator operates over a wide linear or nonlinear range of threshold levels. It uses several amplifier stages ahead of a fixed-reference threshold detector.

B66-10130 MATERIALS PHYSICALLY TESTED IN VARIABLE-ENVIRONMENT CHAMBER KNOELL, A. C. MAR. 1966 JPL-789

Controlled environment chamber for physical tests of crushable materials encloses both the test specimen and the devices for performing the tests. The chamber may be stepped through a range of changing environment.

B66-10133 OMNIDIRECTIONAL ANTENNAS TRANSMIT AND RECEIVE OVER LARGE BANDWIDTH WOODWARD, O. M., JR. /RCA/ MAR. 1966 GSFC-436

For exchanging wideband signals between two distant ground stations, low-gain antennas with wide angular coverage and circular polarization are mounted on a single mast extending from a satellite. The transmitting antenna has two decoupled ports or inputs for eliminating switching problems when using two transmitters on different frequencies.

B66-10134
HIGH TEMPERATURE THERMOCOUPLE OPERATES
IN REDUCTION ATMOSPHERE
HOFF, R. G. /AEROJET-GEN. CORP./ MAR. 1966
NU-0046

Thermocouple continuously measures a flowing gas up to 4500 degrees f in a hazardous environment. The thermocouple combines rhenium and tungsten in the probe, housing, and swaged extension lead. The wires extend continuously from the cold junction to the probe tip to eliminate errors from secondary thermocouple effects.

B66-10141
OPTICALLY DRIVEN SWITCH TURN-OFF TIME REDUCED BY OPAQUE COATINGS
INNOVATOR NOT GIVEN /IBM/ APR. 1966
JPL-SC-107

Turn-off response time of an optically driven switch is reduced by placing an opaque covering over the passivating silicon dioxide members. The coating prevents photon absorption so that carriers are not trapped or stored on the base region, thus shortening turn-off time.

B66-10142
DIFFUSION TECHNIQUE STABILIZES RESISTOR
VALUES
GALLAGHER, R. C. GIULTANO, M. N. /WESTINGHOUSE
ELEC. CORP./ APR. 1966
MSC-205
Reduction of the contact resistance stabilizes the

values, over a broad temperature range, of resistors used in linear integrated circuits. This reduction is accomplished by P-plus diffusion under the alloyed aluminum contacts.

B66-10144
MOUNTING IMPROVES HEAT-SINK CONTACT WITH
BERYLLIA WASHER
INNOVATOR NOT GIVEN /COLLINS RADIO CO./ APR.
1966 SEE ALSO B63-10033
MSC-194

To conduct heat away from electrical components that must be electrically insulated from a metal heat sink, a metal washer and a coil spring are placed between one end of the electrical component and the beryllia washer mounted on the heat sink. The thermal paths are formed by the component lead and base, the metal and beryllia washers, and the compressed spring.

B66-10147
POLYMER DEFORMATION GAUGE MEASURES THICKNESS CHANGE IN TENSILE TESTS
BROYLES, H. F. BROYLES, H. H. APR. 1966
JPL-745

Lightweight deformation gauge attached to a polymer speciman determines the thickness changes undergone by the speciman during the testing of its tensile and elongation properties. Mechanical noise from outside sources is dampened when the assembly is hung on a light rubber band.

B66-10148
TESTER PERIODICALLY REGISTERS DC AMPLIFIER
CHARACTERISTICS
CREE, D. WENZEL, G. E. APR. 1966
MSC-190

Motor-driven switcher-recorder periodically registers the zero drift and gain drift signals of a dc amplifier subjected to changes in environment. A time coding method is used since several measurements are shared on a single recorder trace.

B66-10158
SWITCHING MECHANISM SENSES ANGULAR
ACCELERATION
INNOVATOR NOT GIVEN /BALL BROS. RES. CORP./
APR. 1966
GSFC-462

Switching mechanism actuates an electrical circuit when a predetermined angular acceleration and displacement are reached. A rotor in the mechanism overcomes the restraint of a magnetic detent when the case in which the detent is mounted reaches the predetermined angular acceleration.

B66-10159
IMPROVED SYSTEM MEASURES OUTPUT ENERGY OF
PYROTECHNIC DEVICES
SHORTLY, E. M. /N. AM. AVIATION/ APR. 1966
WOD-256

System for measuring the output energy of pyrotechnic devices discharges the reaction products into a test chamber. It measures the radiant heat output from a pinhole aperture as well as internal pressure changes on a common time hase.

B66-10160
ELECTROPNEUMATIC TRANSDUCER AUTOMATICALLY
LIMITS MOTOR GURRENT
LOVITT, T. F. APR. 1966
LEWIS-253

Pneumatic controller regulates the load on a centrifugal freon compressor in a water cooling system, thus limiting the current input to an electric motor driving it. An electromechanical transducer monitoring the motor input current sends out air signals which indicate changes in the current to the pneumatic controller.

B66-10161 TRANSDUCER MEASURES FORCE IN VACUUM ENVIRONMENT GLENN, D. C. APR. 1966 LEWIS-218 Transducer assembly measures force in a vacuum environment. The assembly consists of a standard capacitance probe and a torque beam. This transducer can be used in high-pressure as well as in low-pressure environments for static and dynamic force measurements.

B66-10162
FIXTURE AIDS SOLDERING OF ELECTRONIC COMPONENTS ON CIRCUIT BOARD ROSS, M. H. APR. 1966

Spring clamp fixture holds small electronic components in a desired position while they are being soldered on a circuit board. The spring clamp is clipped on the edge of the circuit board and an adjustable spring-steel boom holds components against the board. The felt pad at the end of the boom is replaced with different attachments for other holding tasks.

B66-10163
TWO-LIGHT CIRCUIT CONTINUOUSLY MONITORS AC GROUND, PHASE, AND NEUTRAL WIRES MEE, R. W. /N. AM. AVIATION/ APR. 1966
MSC-356

Two-transformer, two-lamp circuit monitors the continuity of ac ground, neutral, and phase wires. The circuit gives different visual indications if any one of the three lines should become open circuited.

B66-10164
FATIGUE TESTER ACHIEVES TRUE AXIAL MOTION
THROUGH FLEX PLATES AND BARS
HENGSTENBERG, T. F. /WESTINGHOUSE ASTRONUCLEAR
LAB./ KURINKO, C. D. APR. 1966
NU-0021

Lever load-amplifying fatigue testing machine with a load cycle frequency of 100 to 900 cycles per minute applies the load through true axial motion. Pivot friction and bearing wear are eliminated by replacing these parts with flex plates and bars.

B66-10170 SCANNING PHOTOMETER SYSTEM AUTOMATICALLY DETERMINES ATMOSPHERIC LAYER HEIGHT WOLFF, M. /MASS. INST. OF TECH./ APR. 1966 MSC-245

Two photometers, placed a given distance apart, determine the height of nonuniform luminous layers in a synchronous manner. Photometer outputs are correlated by a simple analog correlation computer to automatically give the luminous layer height. This system is used to determine visibility ceilings at airports.

B66-10177
BINARY FLUID AMPLIFIER SOLVES STABILITY AND
LOAD PROBLEMS
LARKIN, B. D. READER, T. D. /GIANNINI CONTROLS
CORP./ MAY 1966
ERC-15

Digital fluid amplifier has load intensitivity, high stability, and operates at low Reynolds numbers. It contains specially designed nozzles to provide uniform exit-velocity profiles and to ensure jets of low turbulence.

B66-10179
COMPLEMENTARY MONOSTABLE CIRCUITS ACHIEVE LOW
POWER DRAIN AND HIGH RELIABILITY
KLEINBERG, L. L. LAVIGNE, R. C. MAY 1966
GSFC-433

Two-transistor multivibrator has minimum power dissipation and maximum reliability. It minimizes the use of components that are subject to environmental changes or other unpredictable behavior.

B66-10180
THIN-FILM GAGE MEASURES LOW HEAT-TRANSFER
RATES
SPITZER, C. R. MAY 1966
LANGLEY 205

Low heat-transfer gauge facilitates determination of the transition between laminar and turbulent conditions, in the boundary layer surrounding slender and moderately slender cones under test in a hypersonic blowdown helium tunnel. The gauge consists of a thin layer of vacuum- evaporated platinum on a heat resistant glass substrate contoured to fit model surfaces.

B66-10182
SUBMINIATURIZED GAS CHROMATOGRAPH GIVES FAST,
EFFICIENT ANALYSIS
WILHITE, W. F. MAY 1966
JPL-735 JPL-736 JPL-737 JPL-740
Space oriented, lightweight, subminiaturized gas
chromatograph analyzes gas samples in a few
seconds with a carrier gas flow of one milliliter
per second. In extraterrestrial exploration, the
system could be used with a mass spectrometer for

detection of life-supporting compounds.

B66-10192
COATING PERMITS USE OF STRAIN GAGE IN WATER AND LIQUID HYDROGEN
BERVEN, B. B. /N. AM. AVIATION/ MAY 1966
M-FS-594

Strain gauge installation covered with a threelayer coating of commercial materials makes measurements in water and liquid hydrogen. It consists of a selected foil strain gauge bonded with a modified commercial heat-curing epoxy cement. The outer protective layer of the gauge installation may develop cracks when immersed in liquid hydrogen.

B66-10193
SOLID STATE THERMOSTAT HAS INTEGRAL PROBE AND CIRCUITRY
INNOVATOR NOT GIVEN /METRO PHYS., INC./ MAY 1966
M-FS-434

Compact, reliable thermostat provides a temperature readout signal and a continuous temperature-control output for temperature monitoring by automatic checkout equipment or telemetry systems. It employs a solid state circuit in a housing rigidly attached to a thermistor probe.

B66-10198
DEVICE WITHOUT ELECTRICAL CONNECTIONS IN
TANK MEASURES LIQUID LEVEL
SHENKMAN, J. S. /V. K. C. AEROJET-GEN. CORP./
MAY 1966
WOO-235

Vertical static float in a tank measures the liquid level without the use of electrical connections in the tank. The float transmits the buoyant force of the liquid to an external force transducer. It is insensitive to tank pressure and temperature changes.

B66-10200
APPARATUS PRESENTS VISUAL DISPLAY OF SEMICONDUCTOR SURFACE CHARACTERISTICS SUMMERS, R. A. MAY 1966
JPL-665

Apparatus provides a representation of the physicochemical condition of the surface layers of a semiconductor. It is based on the principle that the surface layers of a semiconductor will conduct an electric current when exposed to a beam of light.

B66-10203 SOLDERING IRON TEMPERATURE IS AUTOMATICALLY REDUCED LUM, J. Y. MAY 1966 ARC-57

Hinged cradle-microswitch arrangement maintains a soldering iron at less than peak temperature when not in use. The microswitch introduces a voltage reducing element into the soldering iron power circuit when the iron is placed on the cradle. The iron, when removed from the cradle, returns to operating temperature in 15 to 30 seconds.

B66-10205
WIDE-RANGE INSTRUMENT MONITORS FLOW RATES
OF CHEMICALLY ACTIVE FLUIDS
INNOVATOR NOT GIVEN /SPACELABS/ MAY 1966
MSC-186

In-line transducer system measures flow rates of chemically active propellant fluids. The system

uses one low-flow transducer and one high-flow transducer. Each consists of separate heater and temperature-sensing elements

B66-10220
ULTRASONIC RECORDING SCANNER USED FOR
NONDESTRUCTIVE WELD INSPECTION
INNOVATOR NOT GIVEN /BGEING CO./ MAY 1966 SEE
ALSO B66-10178
M-FS-284

Portable ultrasonic recording scanner is used for nondestructive inspection of welds. It is adaptable to continuous operation in one direction while maintaining oscillatory motion at a right angle to this direction. The scanning speed and oscillation frequency are independently adjustable.

B66-10223
MULTICOLOR STROBOSCOPE PINPOINTS RESONANCES IN
VIBRATING COMPONENTS
INNOVATOR NOT GIVEN /CALIF. INST. RES. FOUND./
MAY 1966
JPL-0033

Stroboscopic system, which uses three different colored lights, rapidly scans a multicomponent assembly and provides a visual indication of resonant components. The lights are pulsed at the same flash frequency but at different phases.

B66-10224 FET COMPARATOR DETECTS ANALOG SIGNAL LEVELS WITHOUT LOADING ANALOG DEVICE WALLACE, H. L. /GE/ MAY 1966 M-FS-503

FET comparator circuit detects discrete analog computer output levels without excessively loading the output amplifier of the computer. An FET common source amplifier is coupled by a differential amplifier to a bistable transistor flip-flop. This circuit provides a digital output for analog voltages above or below a predetermined level.

B66-10225 SINGLE-CRYSTAL SEMICONDUCTOR FILMS GROWN ON FOREIGN SUBSTRATES VOHL, P. /RCA/ MAY 1966 WOO-076

Intermediate alloy formed between foreign substrates and semiconductor material enable the growth of single crystal semiconductor films on the alloy layer. The melted film must not ball up on the surface of the substrate and neither chemically react nor alloy with the intermediate alloy formed on the substate.

B66-10232
ELECTRONIC PHASE-LOCKED-LOOP SPEED CONTROL
SYSTEM IS STABLE
STONE, F. A. /RAYMOND ENG. LAB./ JUN. 1966
JPL-SC-084

Phase locked-loop circuit is used for playback motors in digital tape recorders where the reproducer output remains in exact synchronism with an external reference clock over extended periods. It removes the motor dynamics from the control loop so that the loop is stable without damping.

B66-10245
RUGGED MICROELECTRONIC MODULE PACKAGE SUPPORTS
CIRCUITRY ON HEAT SINK
JOHNSON, A. L. /MINNEAPOLIS-HONEYWELL REGULATOR
CO./ JUN. 1966
MSC-81A

Rugged module package for thin film hybrid microcircuits incorporated a rigid, thermally conductive support structure, which serves as a heat sink, and a lead wire block in which T-shaped electrical connectors are potted. It protects the circuitry from shock and vibration loads, dissipates internal heat, and simplifies electrical connections between adjacent modules.

B66-10251
POLARIZING KEYS PREVENT MISMATCH OF CONNECTOR
PLUGS AND RECEPTACLES
CHIAPUZIO, A. /N. AM. AVIATION/ JUN. 1966

MSC-443

Keying prevents mismatching of plugs and receptacles in connector patching of instrumentation involving several thousand leads. Each receptacle and plug contains three polarizing keys that must mate in a compementary mode before the connector pins and sockets will engage.

B66-10260
MULTIPLE TEMPERATURES SAMPLED USING ONLY ONE REFERENCE JUNCTION
COPE, G. W. JUN. 1966
GSFC-485

In a multitemperature sampling system where the reference thermocouples are a distance from the test thermocouples, an intermediate thermal junction block is placed between the sets of thermocouples permitting switching between a single reference and the test thermocouples. This reduces the amount of cabling, reference thermocouples, and cost of the sampling system.

B66-10261 SIMPLIFIED CIRCUIT CORRECTS FAULTS IN PARALLEL BINARY INFORMATION CHANNELS GOLDBERG, J. /STANFORD RES. INST./ JUN. 1966 SEE ALSO B65-10025 JPL-SC-090

Corrective circuit prevents the appearance of erroneous output signals from the possible failure of any single-channel element interconnected in parallel binary information channels. The circuit is simplified and economical because it does not use redundant channels.

B66-10264
BINARY SEQUENCE DETECTOR USES MINIMUM NUMBER
OF DECISION ELEMENTS
PERLMAN, M. JUN. 1966
JPL-673

Detector of an n bit binary sequence code within a serial binary data system assigns states to memory elements of a code sequence detector by employing the same order of states for the sequence detector as that of the sequence generator when the linear recursion relationship employed by the sequence generator is given.

B66-10270
MAGNETICALLY OPERATED LIMIT SWITCH HAS
IMPROVED RELIABILITY, MINIMIZES ARCING
STEINER, R. /N. AM. AVIATION/ JUN. 1966

Limit switch for reliable, low-travel, snap action with negligible arcing uses an electrically nonconductive permanent magnet consisting of a ferrimagnetic ceramic and ferromagnetic pole shoes which form a magnetic and electrically conductive circuit with a ferrous-metal armature.

B66-10271
PN ACQUISITION DEMODULATOR ACHIEVES AUTOMATIC SYNCHRONIZATION OF A TELEMETRY CHANNEL COUVILLON, L. JUN. 1966
JPL-612

Data demodulator for automatic sync acquisition provides an automatic means for obtaining initial word and bit synchronization in a pulse-code-modulated/phase-shift-keyed digital communications system.

B66-10272
EXCLUSIVE-OR LOGIC CIRCUIT HAS USEFUL PROPERTIES
BATTE, W. G. JUN. 1966
LANGLEY-214

Single, simple exclusive-or logic connective eliminates excessive hardware and the number of interconnections between logic modules. This circuit performs the necessary switching for the exclusive-or operation and amplifies, restores, and inverts the signal.

B66-10274
BRAZE ALLOYS USED AS TEMPERATURE INDICATORS
RICE, R. E. /AEROJET-GEN. CORP./ SHURLEY, L. A.

JUN. 1966 NU-0063

Patches of braze alloys having known fusion are applied to portions of a metal surface where temperature indicators are required. This method is used to measure temperatures over the range of 175 degrees to 2100 degrees fahrenheit where it is not feasible to employ conventional temperature detectors.

B66-10280 STRAIN GAGE NETWORK DISTINGUISHES BETWEEN THERMAL AND MECHANICAL DEFORMATIONS CEPOLLINA, F. J. JUN. 1966 GSEC-478

Strain gauge network measures the thermal coefficient of linear expansion of composite metal structures. The network consists of a test gauge and two dummy gauges arranged to distinguish thermally induced deformation from mechanical strain.

B66-10282
SIMPLE CIRCUIT PROVIDES RELIABLE MULTIPLE
SIGNAL AVERAGE AND REJECT CAPABILITY
DPENSHAW, R. L. /AEROJET-GEN. CORP./ JUN. 1966

Summation average and reject circuit based on diode clamping allows detection of individual functional deviations in a multiple signal system without shutting down the entire system.

B66-10286
VACUUM TEST FIXTURE IMPROVES LEAKAGE RATES
MEASUREMENTS
MAIER, H. MARX, H. /GRUMMAN AIRCRAFT CORP./
JUN. 1966
MSC-271

Cylindrical chamber, consisting of two matching halves, forms a vacuum test fixture for measuring leakage rates of individual connections, brazed joints, and entrance ports used in closed fluid flow line systems. Once the chamber has been sufficiently evacuated, atmospheric pressure holds the two halves together.

B66-10287
DETECTION SYSTEM ENSURES POSITIVE ALARM
ACTIVATION IN DIGITAL MESSAGE LOSS
BOKROS, P. BURSTEIN, A. HEWITT, E. D. /RCA/
JUN. 1966
WOO-208

Lost Word Detection System /LOWDS/ provides special identification for each error detection message transmitted from receiver to transmitter. The message is identified as an original message or an n-times retransmitted message so the receiver can detect where a retransmission request was not fulfilled and activate an alarm.

#### 02 PHYSICAL SCIENCES (ENERGY SOURCES)

B66-10004
COPPER FOIL PROVIDES UNIFORM HEAT SINK PATH
PHILLIPS, I. E., JR. SCHREIHANS, F. A. /N. AM.
AVIATION/ JAN. 1966
MSC-262

Thermal path prevents voids and discontinuities which make heat sinks in electronic equipment inefficient. The thermal path combines the high thermal conductivity of copper with the resiliency of silicone rubber.

B66-10008 AUTOMATIC FLUID SEPARATOR SUPPLIES OWN DRIVING POWER DECKER, M. S. MAJNERI, L. A. SPULGIS, I. S. /MIDLAND-ROSS CORP./ JAN. 1966

W00-085

Centrifugal separator suspended in the fuel tank of a space vehicle selects and vents gas vapor at zero gravity. Escaping vapor is used to drive an expander turbine that is magnetically coupled to the separator.

B66-10010
OPTICAL PROJECTORS SIMULATE HUMAN EYES TO ESTABLISH OPERATOR\*S FIELD OF VIEW BEAK, R. A. /N. AM. AVIATION/ JAN. 1966 WOO-250

Device projects visual pattern limits of the field of view of an operator as his eyes are directed at a given point on a control panel. The device, which consists of two projectors, provides instant evaluation of visual ability at any point on a panel.

B66-10016 SINGLE PROJECTOR ACCOMMODATES SLIDES OF DIFFERENT SIZE AND FORMAT GATES, G. M. JAN. 1966 GSFC-439

Projector with two adjustable external units accommodates slides of different size and format. One external unit is the holder for different size slides and includes mounting means for appropriate condensing lens and heat filters. The other unit is a turret lens assembly. The machine is easily adaptable to rear-screen and front-screen projection over various distances.

B66-10017 PTFE-ALUHINUM FILMS SERVE AS NEUTRAL DENSITY FILTERS BURKS, H. D. JAN. 1966 LANGLEY-189

Polytetrafluoroethylene /PTFE/ films coated with aluminum films act as neutral density filters in the wavelength range 0.3 to 2.1 microns. These filters are effective in the calibration of photometric systems.

B66-10045
COMPLEMENTARY SYSTEM VAPORIZES SUBCOOLED
LIQUID, IMPROVES TRANSFORMER EFFICIENCY
KETAILY, E. C. /N. AM. AVIATION/ FEB. 1966
H-FS-550

Complementary system converts subcooled liquid hydrogen or nitrogen to gas. The inherent induction heat losses of an electrical transformer are used in the vaporizing process. Transformer efficiency is improved in the process.

B66-10058
CALORIMETER ACCURATELY MEASURES THERMAL
RADIATION ENERGY
ANDERSON, W. W., JR. MILLER, H. B. SWEET, G. E.
FEB. 1966
LANGLEY-173

Calorimeter accurately measures steady-state and transient, low-level thermal radiation energy. The calorimeter uses a compensating shield between the sensor and the calorimeter mount to intercept sensor heat losses and to provide a reference for determining a correction factor.

B66-10060
THIN CARBON FILM SERVES AS UV BANDPASS FILTER
INNOVATOR NOT GIVEN /GEOPHYS. CORP. OF AM./ FEB.
1966
ERC-8

Thin carbon film deposited on a 70 percent transparent screen provides a filter for narrow-band detectors in the extreme ultraviolet. The filter also suppresses scattered light and light of unwanted orders in vacuum spectrographs.

B66-10072 BEAM SPLITTER USED IN DUAL FILMING TECHNIQUE ZELDIN, S. /N. AM. AVIATION/ FEB. 1966 M-FS-501

Tubular tee is intersected at its junction by a reflecting/transmitting mirror angled to provide two images of an object for simultaneous photographing from two positions. This method is used when space and focal conditions are limited.

B66-10075
SPECIMEN HOLDER DESIGN IMPROVES ACCURACY
OF X-RAY POWDER ANALYSIS
MACK, N. /N. AM. PHILLIPS CORP./ FEB. 1966
JPL-SC-165

Specimen holder for X-ray diffraction analysis presents the specimen to the incident X-rays in

a curvature. This permits the use of an X-ray beam having a larger divergence angle, the beam intensity is increased, and the statistical accuracy of analysis is improved.

B66-10079
HIGH-PRESSURE, LOW TEMPERATURE ELECTRICAL
CONNECTOR MAKES NO-LEAK SEAL
WEAKLEY, J. F. /N. AM. AVIATION/ MAR. 1966
MSC-276

Flow control of cryogenic liquids is achieved through use of an electrical feed-through connector with a solenoid-type valve. To prevent gas leakage, the connector is designed and structured so that extremely high pressure and low temperatures contribute to its sealing properties.

B66-10086 SCREEN OF CYLINDRICAL LENSES PRODUCES STEREOSCOPIC TELEVISION PICTURES NORK, C. L. /SPACO, INC./ MAR. 1966 M-FS-273

Stereoscopic television pictures are produced by placing a colorless, transparent screen of adjacent parallel cylindrical lenses before a raster from two synchronized TV cameras. Alternate frames from alternate cameras are displayed. The viewer\*s sensory perception fuses the two images into one three-dimensional picture.

B66-10095
ULTRAVIOLET PHOTOGRAPHIC PYROMETER USED IN ROCKET EXHAUST ANALYSIS
LEVIN, B. P. /N. AM. AVIATION/ MAR. 1966
M-FS-499

Ultraviolet photographic pyrometer investigates the role of carbon as a thermal radiator and determines the geometry, location, and progress of afterburning phenomena in the exhaust plume of rocket engines using liquid oxygen/RP-1 as propellant.

B66-10096
INEXPENSIVE INFRARED SOURCE IMPROVISED FROM
FLASHLIGHT
INNOVATOR NOT GIVEN /FAIRCHILD HILLER CORP./
MAR. 1966
M-FS-494

Inexpensive hand-held source of infrared energy is provided by a flashlight bulb coated with a paint which filters out the visible light emitted by the bulb and transmitts only infrared radiation. This device can be used for checking infrared sensors and for experimental purposes.

B66-10098
NEW ENERGY STORAGE CONCEPT USES TAPES
GRUBER, A. KAFESJIAN, R. R. /MONSANTO RES.
CORP./ MAR. 1966
LEWIS-239

Energy storage system uses movable permeable tapes with cathode and electrolyte material that is drawn across an anode to produce electric power. The system features long shelf life, high efficiency, and flexible operation.

B66-10108
PLASTIC SCINTILLATOR CONVERTS STANDARD
PHOTOMULTIPLIER TO ULTRAVIOLET RANGE
INNOVATOR NOT GIVEN / GEOPHYS. CORP. OF AM./ MAR.
1966
ENC-9

Commercially available plastic scintillators are attached to the glass windows of standard photomultiplier tubes for detection of ultraviolet radiation.

B66-10114
HIGHLY SENSITIVE SOLIDS MASS SPECTROMETER
USES INERT-GAS ION SOURCE
INNOVATOR NOT GIVEN /GEOPHYS. CORP. OF AM./ MAR.
1966
ERC-11

Mass spectrometer provides a recorded analysis of solid material surfaces and bulk. A beam of high-energy inert-gas ions bombards the surface atoms of a sample and converts a percentage into an ionized vapor. The mass spectrum analyzer separates the vapor ionic constituents by mass-

to-charge ratio.

B66-10121 COMPOUND IMPROVES THERMAL INTERFACE BETWEEN THERMOCOUPLE AND SENSED SURFACE KALLIN, I. N. /WESTINGHOUSE ASTRONUCLEAR LAB/ MAR. 1966 NU-0028

Thermocouples and brittle materials are joined without welding by an epoxy resin cement mixer with a conducting material. This mixture does not form thermal barriers at cryogenic temperatures.

B66-10122
NIOBIUM THIN FILMS ARE SUPERCONDUCTIVE IN
STRONG MAGNETIC FIELDS AT LOW TEMPERATURES
CLOUGH, P. J. /NATL. RES. CORP./ FOWLER, P.
MAR. 1966
JPL-SC-174

Niobium film superconductor carries high currents in strong magnetic fields. The thin niobium film is formed on an inert substrate through evaporation in a vacuum environment. Control of temperature and vacuum results in rejection of gaseous impurities so that the film is of a very high purity.

B66-10143
SEXTANT MEASURES SPACECRAFT ALTITUDE WITHOUT
GRAVITATIONAL REFERENCE
INNOVATOR NOT GIVEN /GEONAUTICS, INC./ APR. 1966
MSC-200
Horizon-sensing sextant measures the altitude of
an orbiting spacecraft without gravitational
reference by optically measuring the dip angle to
the horizon along a line of sight in each of two
planes. The sextant scans over a relatively

B66-10153
ARGON PURGE GAS COOLED BY CHILL BOX
SPIRO, L. W. /N. AM. AVIATION/ APR. 1966
M-FS-560

limited field of view.

Cooling argon purge gas by routing it through a shop-fabricated chill box reduces charring of tungsten inert gas torch head components. The argon gas is in a cooled state as it enters the torch head and prevents buildup of char caused by the high concentrations of heat in the weld area during welding operations.

B66-10156
CIRCULAR, EXPLOSION-PROOF LAMP PROVIDES
UNIFORM ILLUMINATION
INNOVATOR NOT GIVEN /N. AM. AVIATION/ APR. 1966
MSC-382

Circular explosion-proof fluorescent lamp is fitted around a TV camera lens to provide shadowless illumination with a low radiant heat flux. The lamp is mounted in a transparent acrylic housing sealed with clear silicone rubber.

B66-10157 CRYOGENIC LIQUID TRANSFER SYSTEM REDUCES RESIDUAL BOILOFF HEGLAND, D. E. APR. 1966 2 P LEWIS-274

System for transferring cryogenic liquids to a dewar prevents boiloff of residual liquid by venting the boiloff to the atmosphere during the transfer tube cooling period. The system is most useful with liquids having very small heat vaporization.

B66-10173
OFFSET LENSES AND VERSATILITY TO
PHOTOTYPESETTING MACHINE
JAMES, A. M. /DOCUMENTATION, INC./ APR. 1966
HQ-9

Offset lenses facilitate the composition of inputs of other than straight baseline characters on the Photon phototypesetting machine. A number of lenses in the turret are mounted in an offset pattern that causes characters projected through them to fall on the photographic paper in the magazine above and below the baseline.

866-10178
FATIGUE CRACKS DETECTED AND MEASURED WITHOUT
TEST INTERRUPTION
FRECHE, J. C. KLIMA, S. J. LESCO, D. J. MAY
1966
LEWIS-266

Ultrasonic flaw detector records cracks in materials undergoing fatigue test, without interfering with test progress. The detector contains modified transducers clamped to the specimens, and an oscillograph readout.

B66-10181 ALUMINUM DOPING IMPROVES SILICOM SOLAR CELLS MAY 1966 SEE ALSO NASA-TN-D-2711 LEWIS-206

Aluminum doped silicon solar cells with resistivities in the 10- to 20-ohm centimeter range have broad spectral response, high efficiency and long lifetimes in nuclear radiation environments. Production advantages include low material rejection and increased production yields, and close tolerance control.

B66-10183
INSULATION FOR CRYOGENIC TANKS HAS REDUCED
THICKNESS AND WEIGHT
DUMIRE, P. E. MIDDLETON, R. L. SCHELL, J. T.
STUCKEY, J. M. MAY 1966 SEE ALSO NASA-SP-5030
M-FS-326

Dual seal insulation, consisting of an inner layer of sealed-cell Mylar honeycomb core and an outer helium purge channel of fiberglass- reinforced phenolic honeycomb core, is used as a thin, lightweight insulation for external surfaces of cryogenic-propellant tanks.

B66-10186
RADIATION USED TO TEMPERATURE COMPENSATE SEMICONDUCTOR STRAIN GAGES
GROSS, C. MAY 1966
LANGLEY-207

Exposure to high energy electron radiation reduces the temperature coefficients of resistance and gauge factor of a range of resistivities of n- and p-type semiconductor silicon strain gauges. After irradiation, the gauges are heated to a high temperature for a 24-hour period to stabilize their temperature coefficients.

B66-10187
RUBBER-COATED BELLOWS IMPROVES VIBRATION
DAMPING IN VACUUM LINES
HEGLAND, D. E. SMITH, R. J. MAY 1966
LEWIS-273

Compact vibration damping systems, consisting of rubber-coated metal bellows with a sliding 0-ring connector, are used in vacuum lines. The device presents a metallic surface to the vacuum system and combines flexibility with the necessary stiffness. It protects against physical damage, reduces fatigue failure, and provides easy mating of nonparallel lines.

B66-10199
MOUNT ENABLES PRECISION ADJUSTMENT OF
OPTICAL-INSTRUMENTATION MIRROR
INNOVATOR NOT GIVEN /MASS. INST. OF TECH./ MAY
1966
MSC-164

Mirror mount assembly allows the plane of a mirror to be adjusted through small angles about two orthogonal axes. The assembly, which has a mirror mount with two independently adjustable flexure joints, allows independent precise adjustment of the mirror mount with respect to each axis.

B66-10231 SOLAR CELL SUBMODULE DESIGN FACILITATES ASSEMBLY OF LIGHTWEIGHT ARRAYS YASUI, R. K. MAY 1966 JPL-728

Solar cell submodules with bus bars that leave tabs along one end of the submodule and wires with raised portions along the other end are assembled by interlocking the tabs and wires of adjacent submodules. This structural design is lightweight and reliable and requires no metallic

substructure.

B66-10257
FREON PROVIDES HEAT TRANSFER FOR SOLID CO2
CALIBRATION STANDARD
INNOVATOR NOT GIVEN /LEEDS AND NORTHRUP CO./ JUN.
1966
M-FS-644

Acetone and Freon as liquid heat transfer mediums bring a dry ice bath to, and keep it at, the temperature required when using solid carbon dioxide as a calibration standard. Although acetone gives better results, Freon TF is preferred since acetone reacts violently in the presence of liquid oxygen.

B66-10263
OPTICAL DEVICE ENABLES SMALL DETECTOR TO SEE LARGE FIELD OF VIEW
ARNDT, J. H. /TRW SPACE TECHNOL. LABS./ JUN. 1966
VOO-253

Optical device images the sun on a mask that transmits it or prevents its transmission to a photodetector behind the mask depending on image position on the mask. The device uses a pinhole as the image former to provide a large field of view and diffraction-limited resolution.

B66-10268
HIGH-SPEED FURNACE USES INFRARED RADIATION
FOR CONTROLLED BRAZING
ECKLES, P. N. /AEROJET-GEN. CORP./ JUN. 1966
NU-0047

Furnace produces controlled heat for brazing and heat treating metals over a wide range of temperatures by using a near-infrared heat source positioned at one focus of an ellipsoidal reflector mounted below a cylindrical quartz chamber. This furnace maintains a pure atmosphere, has rapid heatup and cooldown, and permits visual observation.

#### 03 MATERIALS (CHEMISTRY)

B66-10005
FLUORIDE COATINGS MAKE EFFECTIVE LUBRICANTS IN
MOLTEN SODIUM ENVIRONMENT
JAN. 1966 SEE ALSO NASA-TN-D-2348
LEWIS-229

Coating bearing surfaces with calcium fluoridebarium fluoride film provides effective lubrication against sliding friction in molten sodium and other severe environments at high and low temperatures.

B66-10009
COILED SHEET METAL STRIP OPENS INTO TUBULAR
CONFIGURATION
PARK, J. J. JAN. 1966 SEE ALSO B64-10011
GSFC-425

Copper alloy is converted into a spring material that can be rolled into a compact coil which will spontaneously open to form a tube in the long direction of the strip. The copper alloy is passed through a furnace at a prescribed temperature while restraining the strip in the desired tubular configuration.

B66-10024
ALUMINIZED FIBER GLASS INSULATION CONFORMS
TO CURVED SURFACES
INNOVATOR NOT GIVEN /N. AM. AVIATION/ JAN. 1966
M-FS-477

Layers of fiber glass with outer reflective films of vacuum-deposited aluminum or other reflective metal, provide thermal insulation which conforms to curved surfaces. This insulation has good potential for cryogenic systems.

B66-10027
FLEXIBLE PROTECTIVE COATINGS MADE FROM SILICON-WITROGEN MATERIALS
INNOVATOR NOT GIVEN /SOUTHERN RES. INST./ JAN. 1966
M-FS-528

Flexible protective coatings formed from either of two polymers endure high temperatures for long periods. One polymer is a byproduct in hexaphenylcyclotrisilazane preparation, the other is obtained by heating bis/methylamino/diphenylsilane.

B66-10029

EPOXY BLANKET PROTECTS MILLED PART DURING

EXPLOSIVE FORMING

INNOVATOR NOT GIVEN /N. AM. AVIATION/ JAN. 1966

Epoxy blanket protects chemically milled or machined sections of large, complex structural parts during explosive forming. The blanket uniformly covers all exposed surfaces and fills any voids to support and protect the entire part.

B66-10033 ELECTRON BEAM SEALS OUTER SURFACES OF POROUS BODIES

HERZ, W. H. /KULITE TUNGSTEN CO./ KURTZ, A. D. KURTZ, R. A. FEB. 1966 M-FS-562

Porous tungsten plugs provide even airflow for frictionless bearings used in air bearing supported gyros. The plugs have their outer cylindrical surface sealed by an electron beam process to ensure unidirectional airflow through their exit ends.

B66-10037
PROCESS REDUCES PORE DIAMETERS TO PRODUCE
SUPERIOR FILTERS
TODD, H. H. /ELECTRO-OPT. SYSTEMS/ FEB. 1966
WOO-093

Porous metal structure with very small pore diameters is produced by heating the structure in oxygen for an oxidized surface layer, cooling it, and heating it in hydrogen to deoxidize the oxidized portion. Such structures are superior catalyst beds and filters.

B66-10043
POLYMER FILM EXHIBITS THERMAL AND RADIATION STABILITY
BELL, V. L., JR. FEB. 1966
LANGLEY-100

Aromatic/heterocyclic polymers /Pyrrones/ have the ability to absorb large quantities of photolytic, thermal and radiolytic energies while retaining their useful properties. They are prepared from the room temperature reaction of tetraamines and tetraacids.

B66-10044
PROTECTIVE COATING WITHSTANDS HIGH TEMPERATURE
IN OXIDIZING ATMOSPHERE
MELLOR, C. H. /FENWAL, INC./ FEB. 1966
M-FS-529

Protective coating containing a plasma arc sprayed mixture of hafnium oxide and zirconium diboride will withstand high temperatures in an oxygen rich atmosphere. Used on a homogeneous tungsten thermocouple, it does not flake or crack on subsequent cooling and reheating, and does not degrade the thermocouple response time.

B66-10053 SPRAY-ON TECHNIQUE SIMPLIFIES FABRICATION OF COMPLEX THERMAL INSULATION BLANKET BOND, W. E. G. RAYMOND, R. /N. AM. AVIATION/ FEB. 1966 M-FS-497

Spray-on process constructs molds used in forming sections of thermal insulation blankets. The process simplifies the fabrication of blankets by eliminating much of the equipment formerly required and decreasing the time involved.

B66-10070
REFLECTIVE INSULATOR LAYERS SEPARATED BY
BONDED SILICA BEADS
ZUVER, N. T., JR. /GRUMMAN AIRCRAFT CORP./ FEB.
1966
MSC-215

Nonconductive silica beads are bonded to metallic reflecting insulation sheets prior to fabrication of multilayer reflectors. This eliminates the

need for separate nonconductive sheets and simplifies the fabrication process.

B66-10081
POLYTETRAFLUOROETHYLENE LUBRICATES BALL
BEARINGS IN VACUUM ENVIRONMENT
INNOVATOR NOT GIVEN /BENDIX CORP./ MAR. 1966
SEE ALSO NASA-SP-5014
M-FS-379

Polytetrafluoroethylene /PTFE/ balls are interspersed among steel ball bearings to provide a dry lubricant in a high vacuum environment. The steel balls are lubricated by the film worn off the PTFE balls.

B66-10083 CRYOSTAT MODIFIED TO AID ROTATING BEAM FATIGUE TEST DURHAM, T. F. /N. AM. AVIATION/ MAR. 1966 M-FS-435

Modified stainless steel dewar aids rotating beam fatigue test in a cryogenic environment. The dewar is modified to receive extended specimen supporting members through specially designed rotary seals. The test set can be fully enclosed and pressurized with an inert gas to make the system explosion proof.

B66-10087
SOLID-FILM LUBRICANT IS EFFECTIVE AT HIGH
TEMPERATURES IN VACUUM
SLINEY, H. E. MAR. 1966 SEE ALSO B63-10453 AND
B63-10562
LEWIS-228

Calcium fluoride with a suitable inorganic binder forms a stable solid-film lubricant when fused to the surface to be lubricated. It is effective in environments at elevated temperatures and gas pressures ranging from atmospheric to high vacuum. It is not stable in reducing atmospheres.

B66-10090
RADIOACTIVE TRACER SYSTEM DETECTS OIL
CONTAMINANTS IN FLUID LINES
ROTH, B. /N. AM. AVIATION/ MAR. 1966
M-FS-512

Radioactive tracer system continuously detects and monitors lubricating oil contamination in high pressure fluid lines.

B66-10104
VAPOR CONDENSATION PROCESS PRODUCES SLURRY OF MAGNESIUM PARTICLES IN LIQUID HYDROCARBONS
PROK, G. M. WALSH, T. J. WITZKE, W. R. MAR
1966
LEWIS-263

Vapor condensation apparatus produces a physically stable, homogeneous slurry of finely divided magnesium and liquid hydrocarbons. The magnesium is vaporized and the resultant vapor is cooled rapidly with a liquid hydrocarbon spray, which also serves as the dispersing medium for the condensed magnesium particles.

B66-10110
ETCHING PROCESS MILLS PH 14-8 MO ALLOY STEEL
TO PRECISE TOLERANCES
CHIPMAN, B. L. /N. AM. AVIATION/ MULLAND, P. W.
MAY 1966
MSC-270

Chemical milling process, which combines an aqua regia etchant with a sulfonate wetting agent, produces finishes on PH 14-8 molybdenum alloy steel to precise tolerances. This process permits precision removal of excess metal from the steel in annealed and/or aged conditions.

B66-10111 STORAGE-STABLE FOAMABLE POLYURETHANE IS ACTIVATED BY HEAT INNOVATOR NOT GIVEN /GOODYEAR AEROSPACE CORP./ MAY 1966 LANGLEY-187

Polyurethane foamable mixture remains inert in storage unit activated to produce a rapid foaming reaction. The storage-stable foamable composition is spread as a paste on the surface of an expandable structure and, when heated, yields a rigid open-cell polyurethane foam that is

self-bondable to the substrate.

B66-10119
SMALL, HIGH-INTENSITY FLASHER PERMITS
CONTINUOUS CLOSE-IN PHOTOGRAPHY
PASCALE, C. /PRINCETON UNIV./ MAR. 196
NU-0043

Compact, high-intensity spark-flash unit is used as a light source for continuous rapid photography. The spark-breakdown flash source is enclosed in polymethylmethacrylate and incorporates a parabolic reflector.

B66-10120

DXYGEM-HYDROGEN TORCH IS A SMALL-SCALE
STEAM GEMERATOR
MASKELL, C. E. /AEROJET-GEN. CORP./ MAR. 1966
NU-0042

Standard oxygen-hydrogen torch generates steam for corrosion-rate analysis of various metals. The steam is generated through local combustion inside a test chamber under constant temperature and pressure control.

B66-10131 SURFACTANT FOR DYE-PENETRANT INSPECTION IS INSENSITIVE TO LIQUID OXYGEN INNOVATOR NOT GIVEN /N. AM. AVIATION/ MAR. 1966 M-FS-475

LOX insensitive solvent is blended into a mixture of commercially available surfactants to clean metal surfaces which are to be investigated by the dye-penetrant method. The surfactant mixture is applied before and after application of the dye.

B66-10138
BISHUTH ALLOY POTTING SEALS ALUMINUM CONNECTOR
IN CRYOGENIC APPLICATION
FLOWER, J. F. /DOUGLAS AIRCRAFT CO./ STAFFORD,
R. L. APR. 1966
WDO-260

Bismuth alloy potting seals feedthrough electrical connector for instrumentation within a pressurized vessel filled with cryogenic liquids. The seal combines the transformation of high-bismuth content alloys with the thermal contraction of an external aluminum tube.

B66-10139
HOT-WIRE DETECTOR FOR CHEMICALLY ACTIVE
MATERIALS USED IN GAS CHROMATOGRAPHY
INNOVATOR NOT GIVEN /N. AM. AVIATION/ APR. 1966
ASC-269

Hot-filament detector analyzes chemically active materials used in gas chromatography. The detector reacts chemically with the effluent vapors in the gas chromatographic apparatus to change the electrical resistance of the filament as a function of the affluent composition. Due to the changes produced by chemical action on the filament, the system is often calibrated.

B66-10140 CORROSION OF METAL SAMPLES RAPIDLY MEASURED MASKELL, C. E. /AEROJET-GEN. CORP./ APR. 1966 NU-0041

Corrosion of a large number of metal samples that have been exposed to controlled environment is accurately and rapidly measured. Wire samples of the metal are embedded in clear plastic and sectioned for microexamination. Unexposed wire can be included in the matrix as a reference.

B66-10165
GALLIUM ALLOY FILMS INVESTIGATED FOR USE
AS BOUNDARY, LUBRICANTS
APR. 1966 SEE ALSO NASA-TN-D-2721 AND B63-10337
LEWIS-245

Gallium alloyed with other low melting point metals has excellent lubricant properties of fluidity and low vapor pressure for high temperature or vacuum environments. The addition of other soft metals reduces the corrosivity and formation of undesirable alloys normally found with callium.

B66-10166
DISPENSER LEAK-TESTS AND STERILIZES RUBBER
GLOVES

INNOVATOR NOT GIVEN /N. AM. AVIATION/ APR. 1966

Portable vacuum-operated apparatus leak-tests and sterilizes rubber gloves. The gloves are fitted to the hands directly from the apparatus without external handling.

B66-10185
IMPROVED ADHESIVE FOR CRYOGENIC APPLICATIONS
CURES AT ROOM TEMPERATURE
KLINGER, H. J. SMITH, M. B. /TELECOMPUTING
CORP./ MAY 1966
W00-132

Adhesive cured at room temperature provides an effective adhesive bond over the range from room temperature down to the temperature of liquid hydrogen. The adhesive consists of one part of 200-mesh powdered nylon filler to two parts of an epoxy-polyamine resin.

B66-10194 SILAZANE POLYMERS SHOW PROMISE FOR HIGH-TEMPERATURE APPLICATION JUN. 1966 SEE ALSO NASA-SP-5030 M-FS-466

Several silazane intermediate compounds and polymers have been prepared which are potentially useful as high temperature coatings and elastomers. These silazane polymers exhibit stability in a temperature range of 300 to 400 degrees C.

B66-10196 FIBERS OF NEWLY DEVELOPED REFRACTORY CERAMICS PRODUCED BY IMPROVED PROCESS INNOVATOR NOT GIVEN /HUGHES AIRCRAFT CO./ MAY 1966 WOO-169

Rods of refractory ceramic material and glasses having relatively high fusion temperatures and tensile strengths are converted to fiber by subjecting these rods to alternate fusion and gas-jet bursts. The refractory, high-tensilestrength fibers produced are combined with suitable binder to produce heat-resistant fabrics and rigid structures.

B66-10207
WHITE PRIMER PERMITS A CORROSION-RESISTANT
COATING OF MINIMUM WEIGHT
ALBRECHT, R. H. JENSEN, D. P. SCHNAKE, P.
/SHERWIN WILLIAMS CO./ MAY 1966
M-FS-304

White primer for coating 2219 aluminum alloy supplies a base for a top coating of enamel. A formulation of pigments and vehicle results in a primer with high corrosion resistance and minimum film thickness.

B66-10221 SUBHICRON METAL POWDERS PRODUCED BY BALL MILLING WITH GRINDING AIDS QUATINETZ, M. SCHAFER, R. J. MAY 1966 SEE ALSO NASA-TN-D-879 LEWIS-188

In ball milling metal powders to submicron size, various salts are more effective as grinding aids than conventional surfactants. Absolute ethyl alcohol is used as the grinding liquid.

B66-10222
NICKEL-BASE SUPERALLOYS DEVELOPED FOR HIGHTEMPERATURE APPLICATIONS
FRECHE, J. C. MAY 1966 SEE ALSO
NASA-HEMO-4-13-59E, NASA-TN-D-260,
NASA-TN-D-1531, AND NASA-TN-D-2495
LEWIS-226

Class of nickel-base superalloys containing varying percentages of alloying elements have good workability and high strength at elevated temperatures /1500 to 2200 degrees F/.

B66-10227 CHROMIUM OXIDE COATINGS IMPROVE THERMAL EMISSIVITY OF ALUMINA UPSHAW, V. /HUGHES AIRCRAFT CO./ MAY 1966 WOO-263

Chromium oxide coatings improve thermal radiation characteristics of alumina-coated heater-cathode

systems in vacuum tubes. Chromium oxide is applied either as a surface layer or as a doping material. The new coatings eliminate the high-temperature migration problems of carbon surface treatments.

B66-10230 ELECTRIC ARC HEATER IS SELF STARTING BROWN, R. D. MAY 1966 LANGLEY-208

Remote method initiates an electric arc over a large range of gaps between two water-cooled electrodes of an arc-heated wind tunnel without disassembling the arc unit. This type of starting system can be used on both three-phase ac arc heaters and dc arc heaters.

B66-10234 STANDARDS FOR ELECTRON PROBE MICROANALYSIS OF SILICATES PREPARED BY CONVENIENT METHOD WALTER, L. S. JUN. 1966 GSFC-469

Standard compositions suitable for electron probe microanalysis of various silicates are prepared by coprecipitation of specified salts with colloidal silica to form a gel which is decomposed into a powdered oxide mixture and compressed into thin pellets. These pellets of predetermined standard are compared with a silicate sample to determine its composition.

B66-10256
DRY FILM LUBRICANT IS EFFECTIVE AT EXTREME LOADS
INNOVATOR NOT GIVEN /MIDWEST RES. INST./ JUN. 1966 SEE ALSO NASA-TM-X-53331
M-FS-628

Dry film lubricant protects low speed sliding surfaces under extreme loading. The lubricant in an inorganic binder is applied to substrates with sufficient hardness to prevent surface deformation in the applicable load range.

B66-10259
SUBSTITUTED SILANE-DIOL POLYMERS HAVE
IMPROVED THERMAL STABILITY
BYRD, J. D. CURRY, J. E. JUN. 1966
M-FS-469

Organosilicon polymers were synthesized to produce improved physical and chemical properties, including high thermal stability. Of the polymers produced, poly/4, 4 prime-bisoxybi-phenylene/diphenylsilane, formed from bis/anilino/diphenylsilane and p, p prime-biphenol, was found to have the most desirable properties.

B66-10273
BORON-DEOXIDIZED COPPER WITHSTANDS BRAZING TEMPERATURES
SCHMIDT, E. H. /N. AM. AVIATION/ JUN. 1966
M-FS-762

Boron-deoxidized high-conductivity copper is used for fabrication of heat transfer components that are brazed in a hydrogen atmosphere. This copper has high strength and ductility at elevated temperatures and does not exhibit massive intergranular failure.

B66-10281
VAPOR DIFFUSION ELECTRODE IMPROVES FUEL CELL
OPERATION
SMITH, J. O. /MONSANTO RES. CORP./ JUN. 1966
LEWIS-187

Vapor diffusion type fuel cell electrode presents a nonwetting barrier to the liquid feedstocks so they may contact the electrolyte only in the vapor state. Thus, it effects feedstock mixing with the electrolyte at the electrolyte/catalyst interface but prevents feedstock decomposition and catalyst poisoning from liquid mingling.

B66-10288
IMPROVED THERMAL INSULATION MATERIALS MADE OF FOAMED REFRACTORY OXIDES
MOUNTVALA, A. J. NAKAMURA, H. H. RECHTER, H. L. /IIT RES. INST./ JUN. 1966 SEE ALSO B65-10357
M-FS-735

Foamed refractory oxides provide lightweight.

reflective thermal insulation materials. The materials have a low bulk density and high thermal shock resistance.

#### 04 LIFE SCIENCES

B66-10049
IMPROVED ELECTRODE PASTE PROVIDES RELIABLE
MEASUREMENT OF GALVANIC SKIN RESPONSE
DAY, J. L. FEB. 1966 SEE ALSO B64-10025 AND
B65-10015
MSC-146

High-conductivity electrode paste is used in obtaining accurate skin resistance or skin potential measurements. The paste is isotonic to perspiration, is nonirritating and nonsensitizing, and has an extended shelf life.

B66-10117
MICROORGANISMS DETECTED BY ENZYME-CATALYZED
REACTION
VANGO, S. P. WEETALL, H. H. WELIKY, N. MAR.
1966
JPL-782

Enzymes detect the presence of microorganisms in soils. The enzyme lysozyme is used to release the enzyme catalase from the microorganisms in a soil sample. The catalase catalyzes the decomposition of added hydrogen peroxide to produce oxygen which is detected manometrically. The partial pressure of the oxygen serves as an index of the sample\*s bacteria content.

B66-10118
INTEGRAL SKIN ELECTRODE FOR
ELECTROCARDIOGRAPHY IS EXPENDABLE
INNOVATOR NOT GIVEN /N. AM. AVIATION/ MAR. 1966
MSC-299

Inexpensive, expendable skin electrode for use in electrocardiography combines an electrical contact, conductive paste, and a skin-attachment adhesive. Application of the electrode requires only degreasing of the skin area.

B66-10154
PHONOCARDIOGRAPH SYSTEM MONITORS HEART SOUNDS
INNOVATOR NOT GIVEN /BECKMAN INSTR., INC./ APR.
1966
MSC-185

Phonocardiograph system monitors the mechanical activity of the heart in extreme environments. It uses a piezoelectric-crystal microphone with an integral preamplifier, and a signal conditioner having special frequency characteristics. The output signals can be recorded on tape, presented aurally, or transmitted telemetrically to a remote station.

B66-10184 SELF-INFLATING LIFEVEST STORES IN SMALL PACKAGE RADNOFSKY, M. I. MAY 1966 MSC-5A

Emergency lifevest is inflated with carbon dioxide from a self-contained cartridge in 10 seconds. When deflated, it fits into a package occupying less than 20 cubic inches and weighing less than one pound.

B66-10252 SEMICONDUCTOR FORMS BIOMEDICAL RADIATION PROBE BURNS, F. P. FRIEDERICKS, J. E. /SOLID STATE RADIATION, INC./ JUN. 1966 MSC-320

Semiconductor radiation dosimeter in the form of a slender probe is easily inserted into body tissue. The probe has a signal-to-noise ratio that is acceptable to recording equipment and provides realistic measurements of the spatial and energy distributions of radiant electrons and protons.

#### 05 MECHANICAL

B66-10001 FORMING TOOL IMPROVES QUALITY OF TUBING FLARES INNOVATOR NOT GIVEN /GEN. DYN./ASTRONAUTICS/ JAN. 1966 WOO-231

Punch and die set improves the quality of tubing flores for use with standard flored-tube fittings in high-pressure systems. It forges a dimensionally accurate flore in the tubing and forces more tubing material into the high-stress areas to improve the strength and tightness of the tubing connection.

B66-10003
IMPROVED TOOL EASILY REMOVES BRAZED TUBE
CONNECTORS
SCHOPPMAN, R. A. /MCDONNELL AIRCRAFT CORP./ JAN.
1966
MSC-263

Portable, compact tool quickly and cleanly removes brazed connectors from system tubes. The tool uses an induction coil to melt the braze and a compression spring to automatically separate the connection. An inert gas is force-fed about the heated area to prevent oxidation of the tube.

B66-10007 FLOATING DEVICE ALIGNS BLIND CONNECTIONS RESEL, J. E. /N. AM. AVIATION/ JAN. 1966 MSC-256

Panel-mounted connectors overcome the misalignment of blind connectors in electronic rack mounted equipment. The connector is free to move in the vertical direction by the action of a parallelogram mount. This freedom of motion maintains the guide pin hole centerline parallel to the guide pin centerline at all times.

B66-10011
TORQUE WRENCH DESIGNED FOR RESTRICTED AREAS
FAGERBERG, E. R. /LOCKHEED MISSILES AND SPACE
CO./ JAN. 1966
LEWIS-246

Wrench with twisting handle grip applies torque to a fastener in a restricted area. The wrench handle may be any length without affecting output torque.

B66-10014
EXPLOSIVE FORCE OF PRIMACORD GRID FORMS LARGE
SHEET METAL PARTS
INNOVATOR NOT GIVEN /N. AM. AVIATION/ JAN. 1966
SEE ALSO MASA-SP-5017
M-FS-316

Primacord which is woven through fish netting in a grid pattern is used for explosive forming of large sheet metal parts. The explosive force generated by the Primacord detonation is uniformly distributed over the entire surface of the sheet metal workpiece.

B66-10018
COMPACT RETRACTOR PROTECTS CABLING LOOPS
INNOVATOR NOT GIVEN /N. AM. AVIATION/ JAN. 1966
M-FS-561

Core and swivel retractor mechanism combined with cable stiffeners provides compact, long-wearing protection for cabling loops in cabinet-mounted electronic equipment drawers.

B66-10019
BUOYANT STOKES LITTER ASSEMBLY USED FOR SEA
RESCUE OPERATIONS
POLLARD, R. A. SHEWMAKE, G. A. JAN. 1966
MSC-131

Standard Stokes litter is fastened to inflatable flotation units for sea rescue operations. The assembly keeps an injured person immobilized during transportation to a first aid station.

B66-10020 C-RING TUBE FITTINGS FORM LEAKPROOF SEAL IN HYDRAULIC SYSTEMS INNOVATOR NOT GIVEN /N. AM. AVIATION/ JAN. 1966 M-FS-481

Leakproof fittings for hydraulic systems are designed to be welded to the ends of the tubing to be joined and mated to form a seal with one O-ring at the joint. Since the fittings are coupled at only one joint, they tend to be more reliable than standard fittings coupled at two joints.

B66-10022
RING VALVE RESPONDS TO DIFFERENTIAL PRESSURE
CHANGES
INNOVATOR NOT GIVEN /N. AM. AVIATION/ JAN. 1966

Pressure valve has a moving annular ring seal that automatically reacts to differential pressure changes across the seat. This valve has good potential for the petroleum and chemical industries.

B66-10023 SIMPLE KEY LOCKS TURBINE ROTOR BLADES INNOVATOR NOT GIVEN /N. AM. AVIATION/ JAN. 1966 WOD-103

Symmetrical, cruciform key has end tabs which bend up to lock turbine rotor blades against axial displacement. The key locks without introducing aerodynamic resistance or upsetting rotor balance.

B66-10030
FRICTION DEVICE DAMPS LINEAR MOTION OF
ROTATING SHAFT
INNOVATOR NOT GIVEN /N. AM. AVIATION/ JAN. 1966
WOO-214

Damping device checks the axial sotion of a rotating shaft by exerting a controllable, radial frictional load to the outer race of the ball bearing in which the shaft is mounted. The device can be used as a soft bearing mount to damp resonant frequencies at critical shaft speed.

B66-10032 SHEET METAL STRIP UNROLLS TO FORM CIRCULAR BOOM INNOVATOR NOT GIVEN /MELPAR, INC./ JAN. 1966 GSFC-423

Preformed metal strip, coiled flat on a storage drum, unrolls to form a cylindrical boom. Tabs and slots on opposite sides of the strip interlock to form a continuous circular cross section. This retractable boom can be used as a spacecraft antenna, gravity gradient, or positioning device.

B66-10035
RESILIENT CLAMP HOLDS FUEL CELL STACK THROUGH
THERMAL CYCLE
SHINN, B. H. /UNITED AIRCRAFT CORP./ FEB. 1966
MSC-313

Resilient clamping device holds a stack of fuel cells during thermal expansion and contraction periods. The clamp has torsion bar action which maintains seal integrity over a wide stress range.

B66-10040
ASSEMBLY JIG ASSURES RELIABLE SOLAR CELL
MODULES
OFARRELL, H. D. /TRW SPACE TECHNOL. LABS./ FEB.
1966
GSFC-455

Assembly jig holds the components for a solar cell module in place as the assembly is soldered and bonded by the even heat of an oven. The jig is designed to the configuration of the planned module. It eliminates uneven thermal conditions caused by hand soldering methods.

B66-10047
HEATED DIE FACILITATES TUNGSTEN FORMING
CHATTIN, J. H. HAYSTRICK, J. E. LAUGHLIN, J. C.
LEIDY, R. A. FEB. 1966
LEWIS-25A

Tungsten forming in a press brake employs a bottom die assembly with a heating manifold between two water-cooled die sections. The manifold has hydrogen-oxygen burners spaced along its length for even heat during forming.

B66-10052
COMBUSTION CHAMBER INLET MANIFOLD SEPARATES
VAPOR FROM LIQUID
BAKER, D. I. /N. AM. AVIATION/ FEB. 1966 SEE
ALSO B63-10251
M-FS-531

Circular manifold with tangential orifices at the inner circumference provides for the vapor constituent of a vaporized cryogenic propellant to enter a rocket combustion chamber before the liquid constituent. The vapor is separated from the liquid by centrifugal action and precedes it into the chamber through carefully positioned orifices.

B66-10054
MODIFIED POWER TOOL RAPIDLY DRIVES SERIES
TORQUE BOLTS

INNOVATOR NOT GIVEN /N. AM. AVIATION/ FEB. 1966 MSC-221

Feeder attachment, which fits on a standard power driver, drives a series of longitudinally attached torque boits into place with great speed. It allows loading of a series of boits and then positions individual bolts in the driving head for assembly. The attachment contains a socket gun which may be modified to accommodate different types and sizes of bolts.

B66-10055 HYDROGEN-ATMOSPHERE INDUCTION FURNACE HAS INCREASED TEMPERATURE RANGE CAVES, R. M. GRESSLIN, C. H. FEB. 1966 LEWIS-153

Improved hydrogen-atmosphere induction furnace operates at temperatures up to 5,350 deg. F. The furnace heats up from room temperature to 4,750 deg. F in 30 seconds and cools down to room temperature in 2 minutes.

B66-10056
BENCH VISE ADAPTER GRIPS TUBING SECURELY AND SAFELY
HOWLAND, B. T. JONES, A. S., JR. /N. AM. AVIATION/ FEB. 1966
MSC-279

Plastic self-compressing adapter with grooves, attached to the jaws of a bench vise, secures thin-wall tubing vertically or horizontally during cutting and flaring operations without marring or damaging it. Magnets incorporated in both sections of the adapter prevent detachment from the jaws when the vise is opened.

B66-10059
CALIBRATED CLAMP FACILITATES PRESSURE
APPLICATION
INNOVATOR NOT GIVEN /N. AM. AVIATION/ FEB. 1966
MSC-298

Spring-loaded clamp applies specific pressure to hold materials together during bonding, welding, and machining. The clamp has tow adjustable legs terminating in suction cups for easy attachment to a surface.

B66-10061
INSTRUMENT QUICKLY TRANSPOSES GROUND REFERENCE
TARGET TO EYE LEVEL
GREEN, B. E. VAN DEVENTER, E. L. /N. AM.
AVIATION/ FEB. 1966
MSC-275

Optical alignment of equipment is facilitated by a traverse target with a string suspending a plumb bob to transpose the ground level point to eyelevel operation. This instrument appreciably decreases the time required from the present method but achieves the same degree of precision.

B66-10063
TENSILE-STRENGTH APPARATUS APPLIES HIGH
STRAIN-RATE LOADING WITH MINIMUM SHOCK
COTRILL, H. E., JR. MAC GLASHAN, W. F., JR. FEB.
1966
JPL-28 JPL-29

Tensile-strength testing apparatus employs a capillary bundle through which a noncompressible fluid is extruded and a quick-release valve system. This apparatus applies the test loads at relatively constant very high strain rates with

minimal shock and vibration to the tensile specimen and apparatus.

B66-10065
T-HANDLE WRENCH HAS TORQUE-LIMITING ACTION
KEMPLE, S. B. /N. AM. AVIATION/ FEB. 1966
MSC-280

T-handle wrench can be preset to release when a certain torque value is exceeded by means of a spring-loaded roller and groove torque-limiting mechanism contained in the handle of the wrench. The wrench is also equipped with a push button in the handle that permits the operator to lock the handle to the spindle shaft, thus eliminating the torque-limiting function.

B66-10069
RUN-IN WITH CHEMICAL ADDITIVE PROTECTS GEAR
SURFACE
HARTMAN, M. A. /N. AM. AVIATION/ FEB. 1966
M-FS-548

Run-in treatment provides a protective coating on turbopump gear surfaces so that they are capable of operation under marginal conditions in mineral oil and diester lubricants. This treatment protects highly loaded gears during relatively short-term operation.

B66-10071
MECHANISM ISOLATES LOAD WEIGHING CELL DURING
LIFTING OF LOAD
HAIGLER, J. S. /N. AM. AVIATION/ FEB. 1966
MSC-297

Load weighing cell used in conjunction with a hoist is isolated during lifting and manipulation of the load. A simple mechanism, attached to a crane hook, provides a screw adjustment for engaging the load cell during weighing of the load and isolating it from lift forces during hoisting of the load.

B66-10073
CALCULATIONS ENABLE OPTIMUM DESIGN OF MAGNETIC BRAKE KOSMAHL, H. G. FEB. 1966
LEWIS-251

Mathematical analysis and computations determine optimum magnetic coil configurations for a magnetic brake which controllably decelerates a free failing load to a soft stop. Calculations on unconventionally wound coils determine the required parameters for the desired deceleration with minimum electrical energy supplied to the stationary coil.

B66-10074
THREADED PILOT INSURES CUTTING TOOL
ALIGNMENT
GOLDMAN, R. /N. AM. AVIATION/ SCHNEIDER, W. E.
FEB. 1966
M-FS-527

Threaded pilot allows machining of a port component, or boss, after the reciprocating hole has been threaded. It is used to align cutting surfaces with the boss threads, thus insuring precision alignment.

B66-10076 SHOULDER ADAPTER STEADIES SPOT WELDING GUN LOVE, T. H. MAR. 1966 M-FS-321

Shoulder adapter fits on one end of a hand-held spot welding gun. With the adapter, the operator can hold the gun steadily at uniform pressure to ensure defect-free welds.

B66-10077
PLUGGED HOLLOW SHAFT MAKES FATIGUE-RESISTANT
SHEAR PIN
HANKINSON, T. W. E. MAR. 1966
LANGLEY-195

Shear pin coupling with plugged hollow shaft provides required load capacity for shaft protection and has no groove to induce fatigue failure.

B66-10078
THERMAL MOTOR POSITIONS MAGNETOMETER SENSORS KERWIN, W. J. SCOTT, S. G. MAR. 1966

#### ARC-51

Reversing, thermal, motor-driven device positions magnetometer sensors for checking zero offset. The device alternately positions two sensors at fixed positions 90 degrees apart. The thermal motor is fabricated completely of nonmagnetic materials.

B66-10080 NYLON SHOCK ABSORBER PREVENTS INJURY TO PARACHUTE JUMPERS MANDEL, J. A. /GOODYEAR AEROSPACE CORP./ MAR. 1966 MSC-226

Nylon shock absorbers reduce the canopy-opening shock of a parachute to a level that protects the wearer from injury. A shock absorber is mounted on each of the four risers between the shroud lines and the harness. Because of their size and location, they pose no problem in repacking the chute and harness after a jump.

B66-10092
FINGERTIP CURRENT CONTROL FACILITATES USE
OF ARC WELDING GUN
ROTH, B. /N. AM. AVIATION/ MAR. 1966
MSC-289

Fingertip-operated trigger accurately controls the current supplied to an arc welding gun. The trigger is mounted directly on the handle of the gun.

B66-10093
TOOL PROVIDES CONSTANT PURGE DURING TUBE WELDING
LANG, E. R. /N. AM. AVIATION/ MAR. 1966
M-FS-547

Tool provides a constant purge of inert gas during in-place welding of tubular components to prevent contamination and oxidation. It also permits self-jigging of the tube and sleeve to be welded.

B66-10100
QUEUING REGISTER USES FLUID LOGIC ELEMENTS
INNOVATOR NOT GIVEN /UNIVAC DIV. OF SPERRY RAND/
MAR. 1966
M-FS-317

Queuing register /a multistage bit-shifting device/ uses a series of pure fluid elements to perform the required logic operations. The register has several stages of three-state pure fluid elements combined with two-input NOR gates.

B66-10102
PIPE CUTTING TOOL IS USEFUL IN LIMITED SPACE
HEADLEY, C. A. /MCDONNELL AIRCRAFT CORP./
JONES, D. D. MAR. 1966
MSC-36

Portable pipe cutting tool is used in areas of limited space. The pipe is clamped in the tool and then cut by a rotating cutter assembly that is internally connected to a drive shaft engaged in the chuck of a portable electric drill. The tool is held in a fixed position during the cutting operation.

MECHANISM CONTINUOUSLY MEASURES STATIC AND DYNAMIC CABLE LOADS MAR. 1966 MSC-217

Pulley mechanism measures the tensile loads on a cable under static and dynamic conditions, without disturbing the continuity of operation of the system. A set of takeoff pulleys are mounted on a pivoted frame that is linked to a strain gage which measures the frame displacement as a function of the static or dynamic tensile load on the cable.

B66-10115
SOLDERING TOOL HEATS WORKPIECES AND APPLIES
SOLDER IN ONE OPERATION
GUDKESE, V. W. MAY 1966
LEWIS-247

Fountain-pen type soldering iron heats workpieces and applies solder to joints in densely packed electronics assemblies. The basic soldering tool is used with different-sized orifice tips, eliminating the need for an assortment of conventional soldering guns.

B66-10116
TELESCOPING OF INSTRUMENTATION TUBING
ELIMINATES SWAGING
MC CLELLAN, E. L. /N. AM. AVIATION/ MAY 1966
M-FS-546

Short sections of stainless steel tubing of slidefit sizes fitted together and silver-soldered at the junctions form small-diameter tubing assemblies with accurately stepped-down dimensions. This method of fabrication eliminates the costly swaging operations formerly

B66-10123
HAND DRILL ADAPTER LIMITS HOLES TO DESIRED
DEPTH
INNOVATOR NOT GIVEN /N. AM. AVIATION/ MAR. 1966
MSC-346
Adjustable adapter fastened to the shank of a

Adjustable adapter fastened to the shank of a drill bit limits the depth of bored holes. The adapter may be made in sizes appropriate for bits of different diameters.

B66-10124 ECONOMICAL AND MAINTENANCE-FREE GAS SYSTEM OPERATES RAILROAD SWITCHES VISSING, G. S. MAR. 1966 NI-0045

Remote control system that uses bottled nitrogen as a power source operates infrequently used railroad switches. This system is economical and maintenance free.

B66-10125 ALUMINUM OXIDE FILLER PREVENTS OBSTRUCTIONS IN TUBING DURING WELDING OKELLY, K. P. MAR. 1966 MSC-222

Granular aluminum oxide is used as filler in serpentine tubing while welding the tubing to a flat surface. The filler eliminates obstructions in the tubes formed by molten weld nuggets and is porous enough to allow gases to escape from the welding area.

B66-10132 EXPANDABLE INSERT SERVES AS SCREW ANCHOR INNOVATOR NOT GIVEN /N. AM. AVIATION/ MAR. 1966 MSC-301

Expandable self-locking adapter secures components to panels having one accessible side. Mounting holes in the panels may not be threaded to accommodate screws, therefore, the adapter contains a female thread that will mate a mounting screw.

B66-10135 CHART CASE OPENS TO FORM BRIEFING EASEL NELSON, R. A. /N. AM. AVIATION/ APR. 1966 MSC-349

Aluminum carrying case protects charts during transit and opens to form a rigid easel for their presentation. Looseleaf clamps hold the charts in place for both carryng and displaying them.

B66-10136 CRYOGENIC TRAP VALVE HAS NO MOVING PARTS BRANUM, L. W. WELLS, G. /N. AM. AVIATION/ APR. 1966 M-FS-487

Aluminum-body trap valve with an invar stem keeps cryogenic materials in the liquid state while entering the final component of a system. The valve has no moving parts and is self-actuated and self-monitoring.

B66-10137
ROTATING HANDREL SPEEDS ASSEMBLY OF PLASTIC INFLATABLES
MAC FADDEN, J. A. /SCHJELDAHL /G. T./ CO./ STENLUND, S. J. WENDT, A. J. APR. 1966
LANGLEY-155

Rotating mandrel permits the accurate cutting, forming, and sealing of plastic gores for assembly of an inflatable surface of revolution. The gores remain on the mandrel until the final seam is reached. Tolerances are tightly controlled by

the mandrel configuration.

B66-10145
PORTABLE POWER TOOL MACHINES WELD JOINTS IN FIELD
SPIER, R. A. APR. 1966
M-FS-258

Portable routing machine for cutting precise weld joints required by nonstandard pipe sections used in the field for transfer of cryogenic fluids. This tool is adaptable for various sizes of pipes and has a selection of router bits for different joint configurations.

B66-10146
EXTENDABLE MAST USED IN ONE SHOT SOIL
PENETROMETER
HOTZ, G. M. HOWARD, G. A. APR. 1966
JPL-685

Penetrometer to test soil characteristics has a piercing head with soil instrumentation equipment attached to an expandable mast actuated by compressed air. The penetrometer gives continuous measurements as the mast pushes the piercing head through the soil.

B66-10149
DEPTH INDICATOR AND STOP AID MACHINING TO PRECISE TOLERANCES
LAVERTY, J. L. /N. AM. AVIATION/ APR. 1966
M-FS-553

Attachment for machine tools provides a visual indication of the depth of cut and a positive stop to prevent overcutting. This attachment is used with drill presses, vertical milling machines, and jig borers.

B66-10150
MOUNTING FACILITATES REMOVAL AND INSTALLATION
OF FLAME-DETECTOR RODS
CASTLE, F. /N. AM. AVIATION/ APR. 1966
M-FS-555

Flame-detector-rod holder is easily removed from the wall of a gas-fired furnace for maintenance or replacement of the detector rod without requiring shutdown of the furnace. The holder consists of an externally threaded outer bushing, a sleeve which is held inside the outer bushing with a set screw, and a detector rod assembly which screws into the sleeve.

B66-10151
SPLIT GLASS TUBE ASSURES QUALITY IN ELECTRON BEAM BRAZING
KRESSIN, W. J. /N. AM. AVIATION/ APR. 1966
M-FS-564

Sealed enclosure of heat-resistant glass tubing and silicone rubber molds provide good visibility for electron beam brazing of metal tubes in an inert gas atmosphere. The glass tubing and rubber molds, which are bonded together, are easily applied to and removed from the brazing area by operation of a clamp.

B66-10152 NYLON BIT REMOVES CORK INSULATION WITHOUT DAMAGE TO SUBSTRATE CRANDALL, J. C. /N. AM. AVIATION/ APR. 1966 MSC-381

Nylon router bit in an electric hand-held drill removes small quantities of cork insulation from a metal or fiberglass surface without cutting or scratching the surface.

B66-10155
SIMPLE DEVICE FACILITATES INERT-GAS WELDING
OF TUBES
CARRITHERS, K. V. /N. AM. AVIATION/ KELLEY, W.
B. APR. 1966
M-FS-558

Metal Y-tube simultaneously directs argon streams over weld areas on both sides of tubes being joined along a line on their outer periphery. The device is advanced along the junction in step with the welding operation.

B66-10167 DUAL REGULATOR CONTROLS TWO GASES FROM A SINGLE REFERENCE JACKSON, K. /GARRETT CORP./ APR. 1966 MSC-227

Dual-pressure regulator uses single reference for parallel control of two gases. The regulator uses an external fluid pressure to modulate the flow of one gas, and the regulated flow of the first gas to modulate the flow of the second.

B66-10168
SAFETY SWITCH PERMITS EMERGENCY BRIDGE CRANE
SHUTDOWN
LONG, E. J. R. /N. AM. AVIATION/ APR. 1966
M-FS-549

Safety switch on a crane control pendant must be held closed to operate the crane. This provides for immediate power cutoff to the crane in an emergency or a pendant circuit failure.

B66-10169
MODIFIED DRILL PERMITS ONE-STEP DRILLING
OPERATION
LIBERTONE, C. /N. AM. AVIATION/ APR. 1966
M-FS-559

Drill with modified cutting faces permits one-step drilling operation without chatter upon contact and premature wear. The modification of the drill, which has the same diameter as that of the desired hole, consists of a groove across the bottom of each of the cutting faces of the drill flutes.

B66-10171
MULTISURFACE FIXTURE PERMITS EASY GRINDING
OF TOOL BIT ANGLES
JONES, C. R. /N. AM. AVIATION/ APR. 1966
M-FS-586

Multisurface fixture with a tool holder permits accurate grinding and finishing of right—and left—hand single point threading tools. All angles are ground by changing the fixture position to rest at various reference angles without removing the tool from the holder.

B66-10172
FLEXIBLE COILED SPLINE SECURELY JOINS MATING
CYLINDERS
COPPERNOL, R. W. /GEN. DYN. /ASTRONAUTICS/ APR.
1966
MOD-270

Mating cylindrical members are joined by spline to form an integral structure. The spline is made of tighly coiled, high-tensile-strength steel spiral wire that fits a groove between the mating members. It provides a continuous bearing surface for axial thrust between the members.

B66-10174
EPOXY-COATED CONTAINERS EASILY OPENED BY
WIRE BAND
MC COY, J. W. /N. AM. AVIATION/ APR. 1966
M-FS-592

Epoxy coating reduces punctures, abrasions, and contamination of synthetic cellular containers used for shipping and storing fragile goods and equipment. A wire band is wound around the closure joint, followed by the epoxy coating. The container can then be easily opened by pulling the wire through the epoxy around the joint.

B66-10175
DEVICE SPOT-LAPS SPHERES TO VERY CLOSE TOLERANCES
AVERY, H. W. /GE/ MAY 1966
JPL-SC-119

Device laps precise amounts of metal from high spots on a spherical body to correct minute surface imperfections. The device generates the lapped surface with reference to an existing true surface on the spherical workpiece. Lapping is performed by applying a rotary and oscillatory motion to the workpiece while the lapping tool is held on the workpiece high spot.

B66-10176
LIFTING CLAMP POSITIVELY GRIPS STRUCTURAL
SHAPES
REINHARDT, E. C. MAY 1966
M-FS-593
Welded steel clamps securely grip structural

shapes of various sizes for crane operations. The clamp has adjustable clamping jaws and screw-operated internal V-jaws and provides greater safety than hoisting slings presently used. The structural member can be rotated in any manner, angle, or direction without being released by the clamp.

B66-10188
CONTROL SYSTEM MAINTAINS COMPARTMENT AT
CONSTANT TEMPERATURE
LINDBERG, J. G. /N. AM. AVIATION/ MAY 1966
JPL-SC-145

Gas-filled permeable insulating material maintains an enclosed compartment at a uniform temperature. The material is interposed between the two walls of a double-walled enclosure surrounding the compartment.

B66-10189
PNEUMATIC SHUTOFF AND TIME-DELAY VALVE
OPERATES AT CONTROLLED RATE
HORNING, J. L. TOMLINSON, L. E. /N. AM.
AVIATION/ MAY 1966
M-FS-602

Shutoff and time delay valve, which incorporates a metering spool that moves at constant velocity under pneumatic pressure and spring compression, increases fluid-flow area at a uniform rate. Diaphragm areas, control cavity volume, and bleed-orifice size may be varied to give any desired combination of time delay and spool travel time.

B66-10190
BELLOWS DESIGN FEATURES LOW SPRING RATE AND LONG LIFE
LUSIC, R. F. /N. AM. AVIATION/ MAY 1966
MSC-521

High pressure bellows has high strength rigid hoops for strength and stability and sheet stock for low spring rate effects. The simplicity of this bellows design facilitates mass production.

B66-10191
TOOL POST MODIFICATION ALLOWS EASY TURRET
LATHE CUTTING-TOOL ALIGNMENT
FOUTS, L. /N. AM. AVIATION/ MAY 1966
M-FS-581

Modified tool holder and tool post permit alignment of turret lathe cutting tools on the center of the spindle. The tool is aligned with the spindle by the holder which is kept in position by a hydraulic lock-in feature of the tool post. The tool post is used on horizontal and vertical turret lathes and other engine lathes.

B66-10195
SEGMENTED BALL VALVE IS EASY TO OPEN AND CLOSE PRONO, E. SHINAULT, L. H. /N. AM. AVIATION/
SPEISMAN, C. JUN. 1966
W00-248

Segmented ball valve and flowmeter in the same spherical housing provide a valve that will handle large fluid volume without bulkiness and weight of blade valves or conventional ball valves. The valve is easily opened or closed and the flowmeter remains stationary, so errors are eliminated.

B66-10197
INTERMEDIATE ROTATING RING IMPROVES
RELIABILITY OF DYNAMIC SHAFT SEAL
MESNY, P. R. /N. AM. AVIATION/ MAY 1966
M-FS-575

Intermediate rotating ring improves the reliability of dynamic shaft seals whose rubbing surfaces wear down rapidly at high shaft speeds. The rotating ring is placed between the rotating shaft sealing surfaces and the stationary surface, and driven at one-half the shaft speed.

B66-10201
SELF-CONTAINED CLOTHING SYSTEM PROVIDES
PROTECTION AGAINST HAZARDOUS ENVIRONMENTS
INNOVATOR NOT GIVEN /GARRETT CORP./ MAY 1965
M-FS-536

Self-contained clothing system protects personnel against hazardous environments. The clothing has

an environmental control system and a complete protection envelope consisting of an outer garment, inner garment, underwear, boots, gloves, and helmet.

B66-10202 BODY-FITTED HARNESS PROVIDES SAFE AND EASY COMPONENT HANDLING MILLER, E. G. ROTHWELL, G. E. /IBM/ MAY 1966 M-FS-533

Body-fitted restraint harness enables workers to safely and conveniently handle critical components during their installation or removal. Since the harness supports the components, the worker is able to maneuver through restricted areas with his hands free. It is easily put on, adjusted, and removed, or comfortably worn without interfering with normal activities.

B66-10204
TORQUE WRENCH ALLOWS READINGS FROM
INACCESIBLE LOCATIONS
DE BARNARDO, M. /N. AM. AVIATION/ MAY 1966
M-FS-598

Torque wrench with an adjustable drive shaft permits indicator to remain in view when used on sections of equipment with limited access. The shaft is capable of protruding from either side of the wrench head by means of spring loaded balis.

B66-10206 LOW POWER HEATING ELEMENT PROVIDES THERMAL CONTROL DURING SWAGING OPERATIONS CROWELL, J. W. /CHRYSLER CORP./ MAY 1966 M-FS-457

Low-power, cylindrical heating element in a swaging anvil assembly heats the material being worked on. The increased ductility of heated material results in crack-free deformation.

B66-10208
TOOL ENABLES PROPER HATING OF ACCELEROMETER
AND CABLE CONNECTOR
STEED, C. N. /N. AM. AVIATION/ MAY 1966
H-FS-611

Tool supports accelerometer in axial alignment with an accelerometer cable connector and permits tightening of the accelerometer to the cable connector with a torque wrench. This is done without damaging the components or permitting them to work loose under sustained, high-level vibrations.

B66-10209
SPECIAL TOOL SEALS CONDUCTORS WITH COMBINATION
OF PLASTIC SLEEVES
YOUNG, S. /N. AM. AVIATION/ MAY 1966
M-FS-579

Special tool seals electrical conductors connecting instrumentation within space vehicle cryogenic fuel tanks and oxidizer tanks. An inner sleeve of fluorinated ethylene-propylene and an outer sleeve of tetrafluoroethylene enclose a bundle of conductors and are heated with the tool to form a tight seal of the bundle and each individual wire.

B66-10210
ADJUSTABLE CUTTING GUIDE ALIGNS AND POSITIONS
STACKS OF MATERIAL
THIEL, A. M. MAY 1966
MSC-321

Adjustable guide tool aligns and positions stacks of material for cutting at various angles. The device adapts its shape to stacks of any corner angle, adjusts to any cutting angle, and quickly aligns the stacks for repeated cutting. With this device, an operator need not place his hands under the knife during alignment.

B66-10211
PRESSURE SEAL RING MAY BE EFFECTIVE OVER WIDE
TEMPERATURE RANGE
INNOVATOR NOT GIVEN /N. AM. AVIATION/ MAY 1966
M-FS-486

Positive pressure seal rings seal bolted flange joints in pressure vessels containing fluids whose temperatures can vary over a wide range. The seal rings mate with grooves in the flanges and compensate for the excessive thermal expansion or contraction of a gasketed joint.

B66-10212 LIQUID TRAP SEALS THERMOCOUPLE LEADS RUPPE, E. P. /N. AM. AVIATION/ MAY 1966 M-FS-FAR

Liquid trap seals thermocouple leads coming out of a brazing retort that operates with a controlled atmosphere so that air cannot enter the retort and hydrogen cannot escape. The trap is fastened to a duct welded to the retort. Thermocouple leads are led out through the duct and trap, with the fluid forming a gastight seal between the atmosphere and the retort.

B66-10213 CYLINDRICAL CLAW CLAMP HAS QUICK RELEASE FEATURE GOODWIN, G. D. /CHRYSLER CORP./ MAY 1966 M-FS-513

Claw clamp grasps cylindrical shapes by pressing its jaws around the object. The clamp is released by retraction of a release pin which extends beyond the clamp handle on both sides for better purchase.

B66-10214
COLLOIDAL SUSPENSION SIMULATES LINEAR
DYNAMIC PRESSURE PROFILE
MC CANN, R. J. /LOCKHEED MISSILES AND SPACE CO./
JUN. 1966
WOO-266

Missile nose fairings immersed in colloidal suspension prepared with various specific gravities simulate pressure profiles very similar to those encountered during reentry. Stress and deflection conditions similar to those expected during atmospheric reentry are thus attained in the laboratory.

B66-10215
ELECTRON BEAM WELDING OF COPPER-MONEL
FACILITATED BY CIRCULAR MAGNETIC SHIELDS
LAMB, J. N. /N. AM. AVIATION/ MAY 1966
M-FS-569

High permeability, soft magnetic rings are placed on both sides of electron beam weld seams in copper-Monel circular joint. This eliminates deflection of the electron beam caused by magnetic fields present in the weld area.

B66-10216 SOFT-SEAL VALVE HOLDS HAZARDOUS FLUIDS SAFELY MAY 1966 SEE ALSO NASA-TN-D-1727 LEWIS-275

Valve assembly allows transfer of hazardous or reactive fluids such as liquid fluorine without corrosion of valve face and seat material. The assembly consists of a plug to block bulk flow and a soft-seal outer seat to effect zero-leak stoppage.

B66-10217
FIBERGLASS CONTAINER SHELLS FORM
CONTAMINATION-FREE STORAGE UNITS
KRAUS, H. M. /N. AM. AVIATION/ JUN. 1966
WOO-275

Interchangeable moided fiberglass shells are locked together to form storage units of various depths. These units can hold components weighing 1500 pounds, are easily transportable, and protect contents from contamination.

B66-10218
PRESSURE VESSELS FABRICATED WITH HIGH-STRENGTH
WIRE AND ELECTROFORMED NICKEL
ROTH, B. /N. AM. AVIATION/ JUN. 1966
M-FS-580

Metal pressure vessels of various shapes having high strength-to-weight ratios are fabricated by using known techniques of filament winding and electroforming. This eliminates nonuniform wall thickness and unequal wall strength which resulted from welding formed vessel segments together.

B66-10219 TOOL PERMITS DAMAGE-FREE REMOVAL OF SOLAR CELL BECKLEY, J. E., JR. /COMPREHENSIVE DESIGNERS/ MAY 1966 GSFC-467

Modified soldering iron extracts a wrap-around solar cell that is attached with solder or adhesive to a substrate without destroying the cell removed or damaging adjacent cells. Heat, vacuum, and compressed air, operated from a special head attached to the soldering iron, loosen, extract, and protect the cell.

B66-10226 A CONCEPTUAL DESIGN FOR SQUEEZE FILM BEARINGS INNOVATOR NOT GIVEN /BENDIX CORP./ JUN. 1966 M-FS-573

Squeeze film bearings which require at least one of two adjacent surfaces to oscillate at high frequency and low amplitude have the oscillating /strain-producing/ member on a double gas film. This means of support allows dynamic changing of the gap between the bearing surfaces without the disadvantages produced when the oscillator is affixed to the bearing base itself.

B66-10228 STUDIES REVEAL EFFECTS OF PIPE BENDS ON FLUID FLOW CAVITATION STONEMETZ, R. E. MAY 1966 M-FS-516

SS-516
Incipient cavitation in liquids flowing in pipes curved in one plane are affected by the pipe bend radii and pipe diameters, but little by pipe bend angles ranging from 60 to 120 degrees. Critical cavitation indices decrease with increasing Reynolds number and pressure ratio. Bulk liquid temperature increase lowers the mean critical velocity at which cavitation occurs.

B66-10229
EXPANDABLE RUBBER PLUG SEALS OPENINGS FOR PRESSURE TESTING
MAY 1966
NU-0048

Plug assembly seals openings in piping systems, vessels, and chambers for low pressure leak testing. The assembly, which consists of a rubber sealing plug and the mechanism for expanding it into a pressure-tight configuration, adequately seals irregular diameters without damage to mating surfaces.

B66-10233
QUICK-CLOSING VALVE IS ACTUATED BY EXPLOSIVE DISCHARGE
MAJESKI, S. J. JUN. 1966
ARC-55

Remotely controlled plug-type valve shuts off a high-pressure, high-temperature gas flow in a few milliseconds. The valve is actuated by a commercially available electrically initiated squib of low explosive power. More rapid closure is attainable with squibs containing heavier explosive changes.

B66-10235
KEY-LOCKED GUARD PREVENTS ACCIDENTAL SWITCH
ACTUATION
HAWTHORNE, K. C. /N. AM. AVIATION/ JUN. 1966
MSC-419

Switch guard, which locks in place on a panel, protects individual switches from accidental activation. The guard consists of a cup to cover the switch lever, a standard screw lock tumbler, and a stud that mates with a threaded adapter in the panel.

B66-10236
AUTOMATIC REEL CONTROLS FILLER WIRE IN
WELDING MACHINES
MILLETT, A. V. /N. AM. AVIATION/ JUN. 1966
MSC-416

Automatic reel on automatic welding equipment takes up slack in the reel-fed filler wire when welding operation is terminated. The reel maintains constant, adjustable tension on the wire during the welding operation and rewinds the wire from the wire feed unit when the welding is completed.

B66-10237

ADJUSTABLE KNIFE CUTS HONEYCOMB MATERIAL TO SPECIFIED DEPTH

RAUSCHL, J. A. /N. AM. AVIATION/ JUN. 1966
MSC-475

Calibrated, adjustable knife cuts aluminum honeycomb or other soft materials to a desired depth. The frame of the device accommodates standard commercial blades. Since the blade is always visible to the operator, the device can be used on any straight or irregular layout line.

866-10238
INSERT SLEEVE PREVENTS TUBE SOLDERING
CONTANINATION
STEIN, J. /N. AM. AVIATION/ JUN. 1966
MSC-552

Teflon sleeve insert prevents contamination of internal tube surfaces by solder compound during soldering operations that connect and seal the tube ends. The sleeve insert is pressed into the mating tube ends with a slight interference fit.

B66-10239
HAND TOOL PERMITS SHRINK SIZING OF ASSEMBLED TUBING
MILLETT, A. ODOR, M. JUN. 1966
MSC-504

Portable tool sizes tubing ends without disassembling the tubing installation. The shrink sizing tool is clamped to the tubing and operated by a ratchet wrench. A gear train forces the tubing end against an appropriate die or mandrel to effect the sizing.

B66-10240
JIG PROTECTS TRANSISTORS FROM HEAT WHILE
TINNING LEADS
PELLETIER, A. J. WILLIS, G. A. /N. AM. AVIATION/
JUN. 1966
MSC-515

In tinning transistor leads, an aluminum jig is used to dip the leads into the molten tin. The jig\*s mass shunts excess heat given off by the molten tin before it reaches and damages the transistor body.

B66-10241
BRAZING PROCESS USING AL-SI FILLER ALLOY
RELIABLY BONDS ALUMINUM PARTS
BEUYUKIAN, C. S. JOHNSON, W. R. /N. AM.
AVIATION/ JUN. 1966
MSC-448

Brazing process employs an aluminum-silicon filler alloy for diffusion bonding of aluminum parts in a vacuum or inert gas atmosphere. This process is carried out at temperatures substantially below those required in conventional process and produces bonds of greater strength and reliability.

B66-10242
PORTABLE SANDBLASTER CLEAMS SMALL AREAS
SEVERIN, H. J. /N. AM. AVIATION/ JUN. 1966
MSC-523

Portable sandblasting unit rapidly and effectively cleans localized areas on a metal surface. The unit incorporates a bellows enclosure, masking plate, sand container, and used sand accumulator connected to a vacuum system. The bellows is equipped with an inspection window and light for observation of the sanding operation.

B66-10243 LATHE CHUCK KEY INCORPORATES SAFETY FEATURE CHRISTMAN, G. L. /N. AM. AVIATION/ JUN. 1966 MSC-506

Lathe chuck key with spring loaded plunger cannot inadvertently be left in the chuck when the lathe is started. The plunger automatically ejects the key from the chuck when hand pressure is released.

B66-10244
HOLLOW NEEDLE USED TO CUT METAL HONEYCOMB
STRUCTURES
GREGG, E. A. /N. AM. AVIATION/ JUN. 1966
MSC-486

Hollow needle tool cuts metal honeycomb structures without damaging adjacent material. The hollow

needle combines an electrostatic discharge and a stream of oxygen at a common point to effect rapid, accurate metal cutting. The tool design can be varied to use the hollow needle principle for cutting a variety of shapes.

B66-10246
MODIFIED SOLDERING IRON SPEEDS CUTTING OF
SYNTHETIC MATERIALS
SCHAFER, W. G., JR. /N. AM. AVIATION/ JUN. 1966

Modified soldering iron cuts large lots of synthetic materials economically without leaving frayed or jagged edges. The soldering iron is modified by machining an axial slot in its heating element tip and mounting a cutting disk in it. An alternate design has an axially threaded bore in the tip to permit the use of various shapes of cutting blades.

B66-10247
PRESSURE-WELDED FLANGE ASSEMBLY PROVIDES
LEAKTIGHT SEAL AT REDUCED BOLT LOADS
MARTENSON, A. J. /GE/ JUN. 1966
M-FS-640

Vibration resistant flange-connector assembly provides a leaktight seal under reduced bolt loads. The assembly consists of ductile metal plates that are pressure welded between dies mounted in recessed flanges.

B66-10248
ELECTRICAL UPSETTING OF METAL SHEET FORMS WELD
EDGE
SCHERBA, E. S. /N. AM. AVIATION/ JUN. 1966
N-FS-720

Electric gathering of sheet stock edges forms metal sheets in the shape of gore sections with heavier edge areas that can be welded without loss of strength. The edges are gathered by progressive resistance heating and upsetting, and are formed automatically. This process avoids disturbance of the metal\*s internal structure.

B66-10249
FLUID DAMPING REDUCES BELLOWS SEAL FATIGUE
FAILURES
INNOVATOR NOT GIVEN /N. AM. AVIATION/ JUN. 1966
M-FS-565

Service life of a bellows-type seal in the presence of mechanical vibration is increased by a system of interconnected bellows with intervening cavities filled with a fluid which damps the amplitude of periodic deflection of the sealing bellows. Different damping fluids are used according to environmental conditions.

B66-10250
DIFFUSION BONDING MAKES STRONG SEAL AT FLANGED
CONNECTOR
GITZENDANNER, L. G. LANIEWSKI, J. P. RATHBUN, F.
O., JR. /GE/ JUN. 1966
M-FS-637

Copper strip seals a high pressure fluid system connector so that it is insensitive to relaxation of the bolt loads. The copper strip is diffusion bonded to the surfaces of the connector flange by application of high pressure and temperature.

B66-10253
TOOL SEPARATES SLEEVE-TYPE UNIONS WITHOUT HEAT
MILLETT, A. U. /N. AM. AVIATION/ JUN. 1966
MSC-497

Tool that uses conventional milling and cutting techniques separates sleeve type tubing unions and tubes without using heat. A selection of holders, associated bits, and cutting wheels permits preparation of varied diameter unions.

B66-10254
MILL PROFILER MACHINES SOFT MATERIALS
ACCURATELY
RAUSCHL, J. A. /N. AM. AVIATION/ JUN. 1966
M-FS-692

Mill profiler machines bevels, slots, and grooves in soft materials, such as styrofomm phenolicfilled cores, to any desired thickness. A single operator can accurately control cutting depths in contour or straight line work. M-FS-703

B66-10255
FLOW RING VALVE IS SIMPLE, QUICK-ACTING
LINDFORS, J. A. /N. AM. AVIATION/ JUN. 1966
M-FS-752

Two porting rings, one within the other, control gas or liquid flow by using seal buttons as the sliding valve closers. Multiporting within the ring allows close control of the flow by the slight rotation of the outer porting ring.

B66-10258
CRITICAL PARTS ARE STORED AND SHIPPED IN
ENVIRONMENTALLY CONTROLLED REUSABLE CONTAINER
KUMMERFELD, K. R. /N. AM. AVIATION/ JUN. 1966

Environmentally controlled, hermetically sealed, reusable metal cabinet with storage drawers is used to ship and store sensitive electronic, pneumatic, or hydraulic parts or medical supplies under extreme weather or handling conditions. This container is compatible with on-site and transportation handling facilities.

B66-10262 ALUMINUM/STEEL WIRE COMPOSITE PLATES EXHIBIT HIGH TENSILE STRENGTH INNOVATOR NOT GIVEN /HARVEY ALUMINUM CO./ JUN. 1966 M-FS-401

Composite plate of fine steel wires imbedded in an aluminum alloy matrix results in a lightweight material with high tensile strength. Plates have been prepared having the strength of titanium with only 85 percent of its density.

B66-10265 COMPACT ACTUATOR CONVERTS ROTARY TO LINEAR MOTION FORD, A. G. JUN. 1966 JPL-786

Compact motor mounted on a stationary base converts rotary to linear motion. The motor rotates a gear train assembly so that the end of an arm attached to the assembly moves in a linear path.

B66-10266 SEAL SURFACES PROTECTED DURING ASSEMBLY RICHARDSON, G. L. /AEROJET-GEN. CORP./ JUN. 1966

Protection device for sealed surfaces is placed over the polished surface entrance of trapped bosses and removed when the seal fitting has been engaged with the boss threads. This technique applies to various seal types used in close fitting, spring-loaded, threaded fittings.

B66-10267
RADIAL COOLANT CHANNELS FABRICATED BY
SIMPLIFIED METHOD
FREEMAN, A. /AEROJET-GEN. CORP./ JUN. 1966
NU-0070

Radial coolant channels for distributing a coolant over the inner wall of a circular section are fabricated by cold-rolling indentations on the inside circumference of the base section and covering the indentations with a rolled flange.

B66-10269
DIFFERENTIAL EXPANSION PROVIDES PRESSURE FOR DIFFUSION BONDING OF LARGE DIAMETER RINGS INNOVATOR NOT GIVEN /BOEING CO./ JUN. 1966 2 PM-FS-588

External pressure band is used to bond aluminum alloy collars to large diameter, stainless steel rings. The band contracts while cooling and exerts pressure on the joint between the silver-plated surfaces of the ring and collar which expand toward the band. This diffusion bonding by differential expansion minimizes aluminum deformation.

B66-10275
FASTENER PROVIDES FOR BOLT MISALIGNMENT AND QUICK RELEASE OF FLANGE
ENGLAND, C. /AEROJET-GEN, CORP./ JUN. 1966
NU-0074

Fastener enables two large flanges to be bolted together without close alignment between the bolt

and bolt-hole diameters, and provides for a quick release of one of the flanges under emergency conditions. It contains a nut that is retained by a square head in a recess in one side of the removable flange and by a collar and snap ring on the other side of the flange.

B66-10276
REMOTELY CONTROLLED SYSTEM COUPLES AND
DECOUPLES LARGE DIAMETER PIPES
GRIFFIN, P. A. /AEROJET-GEN. CORP./ JUN. 1966
NU-0062

Remote control, air-motor driven, chain-drive system engages and disengages a flange coupling from large-diameter, high pressure fluid lines.

B66-10277
DEVICE FACILITATES CENTERING OF WORKPIECES IN LATHE CHUCK
PRATER, L. /N. AM. AVIATION/ JUN. 1966
M-FS-685

Spring-loaded device used in conjunction with a standard dial indicator facilitates centering a workpiece in an independent four-jaw lathe chuck.

B66-10278

O-RINGS WITH MYLAR BACK-UP PROVIDE HIGH-PRESSURE CRYOGENIC SEAL FUNK, G. M. /N. AM. AVIATION/ JUN. 1966
M-F5-603

Mylar lip type back-up ring installed in combination with three rubber 0-rings seal the junctions between a tube stub and an adapter during high pressure gas flow at cryogenic to room temperatures. Mylar seals should not be used with oxygen under pressure or in the liquid state.

B66-10279
MAGNETIC LATCHES PROVIDE POSITIVE
OVERPRESSURE CONTROL
LOY, J. L. /WESTINGHOUSE ASTRONUCL. LAB./ JUN.
1966
NU-0057

Louvers are used for overpressure safety venting in rooms or chambers where explosion hazards exist. The louvers have individually hinged closures that are held in locked position by commercially available magnets that quickly release them in an overpressure condition.

B66-10283
FIXED VACUUM PLATE CLAMPS STYROFOAM FOR MACHINING
RAUSCHL, J. A. /N. AM. AVIATION/ JUN. 1966
M-FS-683 M-FS-726

Aluminum plate holds styrofoam securely in place for machining operations. The styrofoam is clamped to rubber or cork pads on the plate surface by vacuum. Foam rubber tape provides the vacuum seal.

B66-10284
EXTERSOMETER AUTOMATICALLY MEASURES ELONGATION IN ELASTOMERS
HOOPER, C. D. JUN. 1966
M-FS-517

Extensometer, with a calibrated shaft, measures the elongation of elastomers and automatically records this distance on a chart. It is adaptable to almost any tensile testing machine and is fabricated at a relatively low cost.

B66-10285
HIGH PRESSURE TUBE COUPLING REQUIRES NO
THREADS OR FLARES
STEIN, J. A. /N. AM. AVIATION/ JUN. 1966
MSC-600

High pressure tube coupling connects to any straight, unthreaded, and unflared tubing end without deforming or damaging the tubing. The coupling grips the tube wall tightly between an external compression sleeve and an internal hollow mandrel. It is adaptable to standard screw fittings for test stand attachment.

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#### Subject Index

ABRASION

The title of each Tech Brief is listed under several selected subject headings to provide the user with a variety of approaches in his search for specific information. The Tech Brief number, e.g., B66-10148, is located under and to the right of the title and is followed by a two-digit number, e.g., 05, which designates the subject category in which the entire entry can be found.

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thermocouple and sensed surface	oe tween		651 C-420	POC-10001	01
NU-0028	B66-10121	20	CONTROL SYSTEM		
CONNECTOR			Control system maintains selected 1 M-FS-470	iquid level B66-10039	01
Floating device aligns blind connec	tions		H-F 5-470	B00-10039	UI
MSC-256	B66-10007	05	System proportions fluid-flow in re-	sponse	
			to demand signals	DCC 10004	
Single connector provides safety fur multiple lines	ses for		GSFC-457	B66-10094	01
MSC-199	B66-10050	01	Electronic phase-locked-loop speed	control	
			system is stable		
High-pressure, low temperature elec- connector makes no-leak seal	trical		JPL-SC-084	B66-10232	01
MSC-276	B66-10079	02	Flow ring valve is simple, quick-ac	ting	
			M-FS-752	B66-10255	05
Bismuth alloy potting seals aluminu	m connector		CONTROL VALVE		
in cryogenic application WOD-260	B66~10138	03	Ring valve responds to differential	pressure	
			changes	-	
Rubber-coated bellows improves vibr	ation		W00-247	B66-10022	05
damping in vacuum lines LEWIS-273	B66~10187	02	Pneumatic shutoff and time-delay va	lve	
	DOG 10101	V.	operates at controlled rate		
Tool enables proper mating of accel	erometer		H-FS-602	B66-10189	05
and cable connector M-FS-611	B66~10208	05	Segmented ball valve is easy to ope	n and close	
11 13 011	10200	UJ	₩00~248	B66-10195	05
Pressure-welded flange assembly pro					
leaktight seal at reduced bolt lo M-FS-640	ads B66~10247	05	CONVERSION  Fibers of newly developed refractor	u coremica	
H 13 040	B00~10247	Ų.	produced by improved process	y cerdares	
Diffusion bonding makes strong seal	at flanged		W00-169	B66-10196	03
connector	200 10050		COOL THE GUCTEM		
H-FS-637	B66-10250	05	COOLING SYSTEM  Argon purge gas cooled by chill box	:	
Polarizing keys prevent mismatch of	connector		M-FS-560	B66-10153	02
plugs and receptacles					
MSC-443	B66-10251	01	COPPER Copper foil provides uniform heat s	ink nath	
Exclusive-or logic circuit has usef	ul		MSC-262	B66-10004	02
properties					
LANGLÉY-214	B66-10272	01	Boron-deoxidized copper withstands temperatures	orazing	
CONSTRUCTION			M-FS-762	B66-10273	03
Computer program simplifies selecti	on of				
structural steel columns NU-0044	DEC 1000	0.1	COPPER ALLOY  Coiled sheet metal strip opens into	+ubul	
M-044	B66-10097	01	configuration	. twouldt	
CONTACT RESISTANCE			GSFC-425	B66-10009	03
Diffusion technique stabilizes resi	stor		CORDED COMPOUND		
values MSC-205	B66-10142	01	COPPER COMPOUND  Cuprous selenide and sulfide form i	mproved	
			photovoltaic barriers		
			W00-212	B66-10025	01

				•
CORE Improved carbon electrode reduces sputtering	ārc		vapor from liquid M-FS-531 β66-10	052 <b>0</b> 5
MSC-219	B66-10026	01	CRYOGENIC STORAGE Insulation for cryogenic tanks has reduced	
CORK Nylon bit removes cork insulation	without		thickness and weight M-FS-326 B66-10	183 02
damage to substrate MSC-381	B66-10152	05	CRYOGENIC TEMPERATURE	i ana
CORROSION PREVENTION Gallium alloy films investigated i	or use		Cryostat modified to aid rotating beam fat test M-FS-435 B66-10	
as boundary lubricants LEWIS-245	B66-10165	03	Compound improves thermal interface betwee	n
Soft-seal valve holds hazardous fl	uids		thermocouple and sensed surface NU-0028 B66-10	121 02
LEWIS-275	B66-10216	05	Improved adhesive for cryogenic applicatio cures at room temperature	ns
CORROSION RESISTANCE White primer permits a corrosion-	esistant		W00-132 866-10	185 03
coating of minimum weight M-FS-304	B66-10207	03	O-rings with Mylar back-up provide high- pressure cryogenic seal M-FS-603 B66-10	278 05
CORROSION TEST  Oxygen-hydrogen torch is a small-s	cale		CRYOGENICS	270 03
steam generator NU-0042	B66-10120	03	Aluminized fiber glass insulation conforms to curved surfaces	
COUNTER			M-FS-477 B66-10	024 03
Queuing register uses fluid logic M-FS-317	elements B66-10100	05	CRYOTRAPPING Charged probes, bourdon tubes maintain	
Ring counter circuit switches mult motor direction of rotation	iphase		cryogenic liquid level LEWIS-261 B66-10	109 01
JPL-SC-166	B66-10101	01	Cryogenic trap valve has no moving parts M-FS-487 B66-10	136 05
Low-power ring counter drives high loads			CURING	
GSFC-431 COUPLING	B66-10106	01	Improved adhesive for cryogenic application cures at room temperature	
Plugged hollow shaft makes fatigue shear pin	resistant-		WOO-132 B66-10 CURRENT AMPLIFIER	0185 03
LANGLEŸ-195	B66-10077	05	Tester periodically registers dc amplifier characteristics	•
Remotely controlled system couples decouples large diameter pipes	and		MSC-190 B66-10	0148 01
NU-0062	B66-10276	05	CURVED SURFACE Aluminized fiber glass insulation conforms	3
High pressure tube coupling require threads or flares  MSC-600	B66-10285	05	to curved surfaces M-FS-477 B66-10	024 03
COVER	200 10000	••	Specimen holder design improves accuracy of X-ray powder analysis	
Spray-on technique simplifies fabr complex thermal insulation blank	et		JPL-SC-165 B66-10	0075 02
H-FS-497 CRANE	B66-10053	03	CUTTING  Threaded pilot insures cutting tool	
Safety switch permits emergency br shutdown	idge crane		alignment M-FS-527 B66-10	0074 05
M-FS-549	B66-10168	05	Pipe cutting tool is useful in limited spa MSC-36 B66-10	
CRYOGENIC EQUIPMENT Bismuth alloy potting seals alumin	um connector		Rotating mandrel speeds assembly of plasti	ĺ¢
in cryogenic application WOO-260	B66-10138	03	inflatables LANGLEY-155 B66-10	0137 05
CRYOGENIC FLUID High-pressure, low temperature ele	ctrical		Portable power tool machines weld joints i field	in
connector makes no-leak seal MSC-276	B66-10079	02	M-FS-258 B66-10	0145 05
Portable power tool machines weld field	joints in		Modified drill permits one-step drilling operation M-FS-559 B66-10	0169 05
M-FS-258	B66-10145	05		1169 03
Cryogenic liquid transfer system r residual boiloff			Tool post modification allows easy turret lathe cutting-tool alignment M-FS-581 B66-10	0191 05
LEWIS-274	B66-10157	02	Adjustable cutting guide aligns and posit	ions
CRYOGENIC GYROSCOPE Optical gyro pickoff operates at c temperatures	ryogenic		stacks of material MSC-321 B66-10	
M-FS-407	B66-10128	01	Adjustable knife cuts honeycomb material specified depth	to
CRYOGENIC PROPELLANT Combustion chamber inlet manifold	separates		MSC-475 B66-1	0237 05

Hollow needle used to cut metal home structures	-		Heated die facilitates tungsten form LEWIS-25A		)5
MSC-486	B66-10244	05			
Modified soldering iron speeds cutti	ing of		Vapor grown silicon dioxide improves		
synthetic materials M-FS-725	B66-10246	05	transistor base-collector junction GSFC-389		1
CYLINDER Flexible coiled spline securely join	ns mating		DIFFUSION BONDING Brazing process using Al-Si filler a	llov	
cylinders WOO-270	B66-10172	05	reliably bonds aluminum parts MSC-448		)5
Cylindrical claw clamp has quick re			Differential expansion provides pres		_
feature H-FS-513	B66-10213	05	diffusion bonding of large diamete	r rings	)5
D			DIFFUSION EFFECT Diffusion technique stabilizes resis	itor	
DAMPER			values		
Friction device damps linear motion	of		MSC-205	B66-10142 0	)1
rotating shaft WOD-214	B66-10030	05	DIFFUSION ELECTRODE		
DATA TRANSMISSION			Vapor diffusion electrode improves for operation	uel cell	
Detection system ensures positive a				B66-10281 0	)3
activation in digital message los: WOO-208	s B66-10287	01	DIGITAL COMMAND SYSTEM		
DECELERATION			Digitally controlled pulse-level dis operates over wide voltage range	scriminator	
Calculations enable optimum design of magnetic brake	of		GSFC-324	B66-10129 0	)1
LEWIS-251	B66-10073	05	DIGITAL COMMUNICATIONS SYSTEM		
DECISION ELEMENT			PN acquisition demodulator achieves synchronization of a telemetry cha		
Binary sequence detector uses minimor of decision elements	um number		JPL-612	B66-10271 0	)1
JPL-673	B66-10264	01	DIODE		
DEFLECTION			Simple circuit provides reliable mul signal average and reject capabili	ity	
Angular acceleration measured by de- in sensing ring	flection		NU-0069	B66-10282 0	1
MSC-250	B66-10105	01	DIOL Substituted silane-diol polymers have		
DEFORMATION			improved thermal stability		
Polymer deformation gauge measures change in tensile tests	thickness		M-FS-469	B66-10259 0	03
JPL-745 DETECTION	B66-10147	01	DIRECT CURRENT /DC/ Dual-voltage power supply has increa	ased	
Microorganisms detected by enzyme-c	atalyzed		LEWIS-107A	B66-10002 0	01
reaction JPL-782	B66-10117	04	Tester periodically registers dc amp	plifier	
DETECTOR			characteristics MSC-190	B66-10148 0	01
Hot-wire detector for chemically ac	tive				
materials used in gas chromatogra MSC-269	ph <b>y</b> B66-10139	03	DISCONNECT DEVICE Improved tool easily removes brazed	tube	
Mounting facilitates removal and in	stallation		connectors MSC-263	B66-10003 0	05
of flame-detector rods N-FS-555	B66-10150	05	DISPLACEMENT		
Fatigue cracks detected and measure		0.5	Switching mechanism senses angular acceleration		
test interruption		40	GSFC-462	B66-10158 C	01
LEWIS-266	B66-10178	02	DISPLAY SYSTEM		
Detection system ensures positive a activation in digital message los	lorm		Single projector accommodates slides different size and format	s of	
W00-208	B66-10287	01	GSFC-439	B66-10016 (	02
DEWAR SYSTEM Cryostat modified to aid rotating b	eam fatigue		Chart case opens to form briefing ea MSC-349		05
test M-FS-435	B66-10083	03	DISTILLATION APPARATUS		
DIAL	500 1000	••	Liquid trap seals thermocouple lead: M-FS-688		05
Device facilitates centering of wor	kpieces in		DOPING		
lathe chuck M-FS-685	B66-10277	05	Aluminum doping improves silicon so		
DIBORIDE			LEWIS-206	B66-10181 (	02
Protective coating withstands high in oxidizing atmosphere	temperature		DRIFT Tester periodically registers dc am	plifier	
M-FS-529	B66-10044	03	characteristics MSC-190	•	01
DIE Forming tool improves suplify of the			DRILL		_
Forming tool improves quality of tu	Bee-10001	05	Hand drill adapter limits holes to	desired	

depth MSC-346	B66-10123	05	ELECTRIC MOTOR Electropneumatic transducer automatic	ally	
Depth indicator and stop aid machin	ing to		limits motor current		01
precise tolerances M-FS-553	B66-10149	05	ELECTROCARDIOGRAPHY Integral skin electrode for		
Nylon bit removes cork insulation w damage to substrate			electrocardiography is expendable	66-10118	04
MSC-381	B66-10152	05	ELECTRODE		
Modified drill permits one-step dri operation	lling		Reaction heat used in static water re from fuel cells	moval	
M-FS-559	B66-10169	05	M-FS-532 B	66-10013	01
DRIVE  Modified power tool rapidly drives torque bolts	series		Improved electrode paste provides rel measurement of galvanic skin respon MSC-146 B	se	04
MSC-221	B66-10054	05	Gelatin coated electrodes allow pro	onged	
DYE Surfactant for dye-penetrant inspection i insensitive to liquid oxygen			bioelectronic measurements MSC-153 B	866-10088	01
M-FS-475	B66-10131	03	Integral skin electrode for electrocardiography is expendable		
E			MSC-299 B	866-10118	04
ELASTOMER Silazane polymers show promise for temperature application	high-		ELECTROFORMING Pressure vessels fabricated with hi wire and electroformed nickel	ı-strength	
M-FS-466	B66-10194	03		366-10218	05
Extensometer automatically measures elongation in elastomers	ı		ELECTROLYTE  Gelatin coated electrodes allow prolo	naed	
M-FS-517	B66-10284	05	bioelectronic measurements		01
ELECTRIC ARC Electric arc heater is self starting LANGLEY-208 B66-10230			New energy storage concept uses tapes LEWIS-239	s 366-10098	02
Magnetically operated limit switch improved reliability, minimizes a MSC-422		01	ELECTROMECHANICAL DEVICE Circuit operates as sine function gen MSC-255		01
LECTRIC CONDUCTIVITY			Electropneumatic transducer automatic	cally	
Portable self-powered device detect flaws in tubular structures NU-0019	s internal B66-10028	01	limits motor current LEWIS-253 E	B66-10160	01
	000-10020	01	ELECTROMECHANICS	<b>.</b>	
ELECTRIC CONDUCTOR  Special tool seals conductors with  of plastic sleeves	combination	ı	Variable-capacitance tachometer eli troublesome magnetic fields GSFC-435	B66-10126	01
M-FS-579	B66-10209	05	ELECTRON BEAM		
ELECTRIC CURRENT Niobium thin films are superconduct	iluo in		Electron beam seals outer surfaces of bodies	f porous	
strong magnetic fields at low tem	peratures			B66-10033	03
JPL-SC-174	B66-10122	02	ELECTRON BEAM WELDING		
Magnetically operated limit switch improved reliability, minimizes a			Split glass tube assures quality in o	electron	
MSC-422	B66-10270	01	M-FS-564	B66-10151	05
ELECTRIC ENERGY New energy storage concept uses tapes			Electron beam welding of copper-MONE facilitated by circular magnetic s	L hields	
LEWIS-239	B66-10098	20		B66-10215	05
ELECTRIC EQUIPMENT  Complementary system vaporizes sub- liquid, improves transformer effi	iciency		ELECTRON PROBE Standards for electron probe microan silicates prepared by convenient m		03
M-FS-550	B66-10045	02	351 0 400	000-10234	U
High-pressure, low temperature elec connector makes no-leak seal			ELECTRONIC EQUIPMENT Floating device aligns blind connect	ions	•
MSC-276	B66-10079	92	100 200	B66-10007	05
Mounting improves heat-sink contact beryllia washer MSC-194	t with B66-10144	01	Compact retractor protects cabling l M-FS-561	B66-10018	05
Polarizing keys prevent mismatch of		V.1	Circuit operates as sine function ge MSC-255	nerator B66-10038	0 1
plugs and receptacles MSC-443	B66-10251	01	Capacitive system detects and locate	s fluid	
ELECTRIC INSULATION			leaks M-FS-478	B66-10099	0
Mounting improves heat-sink contact beryllia washer	t with		Soldering tool heats workpieces and	applies	
MSC-194	B66-10144	01	solder in one operation LEWIS-247	B66-10115	0

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Fixture aids soldering of electronic components on circuit board ARC-56	: B66-10162	01	EXPLOSIVE FORMING  Explosive force of Primacord grid for sheet metal parts	_	
EMITTER			M-FS-316	B66-10014	05
Vapor grown silicon dioxide improves transistor base-collector junction GSFC-389		01	Epoxy blanket protects milled part explosive forming M-FS-307	-	03
ENERGY STORAGE DEVICE  New energy storage concept uses tape  LEWIS-239	s 866-10098	02	EXTENSIMETER Extensimeter automatically measures elongation in elastomers M-FS-517		05
ENGINE CONTROL  Fingertip current control facilitate	es use		EXTRACTION		
of are welding gun MSC-289	B66-10092	05	Tool permits damage-free removal of GSFC-467		05
ENGINE COOLANT Radial coolant channels fabricated to simplified method	¥		EYE Optical projectors simulate human e establish operator*s field of vie		
NU-0070	B66-10267	05	WOO-250		20
ENGINE PART Ring counter circuit switches multip	-h		F		
motor direction of rotation	pnase		FASTENER		
JPL-SC-166	B66-10101	01	Epoxy-coated containers easily open	ed by	
ENUIDONMENTAL CUAMBED			wire band M-FS-592	B66-10174	05
ENVIRONMENTAL CHAMBER  Materials physically tested in variable.	able-		H-1 2-235	P00-10114	v
environment chamber			Fastener provides for bolt misalign guick release of flange	ment and	
JPL-789	B66-10130	01	NU-0074	B66-10275	05
ENVIRONMENTAL CONTROL			FATIGUE		
Self-contained clothing system prove protection against hazardous envir			Plugged hollow shaft makes fatigue-	resistant	
M-FS-536	B66-10201	05	shear pin LANGLEY-195	B66-10077	05
Critical parts are stored and shippe					
environmentally controlled reusab M-FS-703	le container B66-10258	05	FATIGUE LIFE Fluid damping reduces bellows seal	fatigue	
ENZYME			failures M-FS-565	B66-10249	05
Microorganisms detected by enzyme-c	atalyzed		H-13 003	poo 10245	•
reaction JPL-782	B66-10117	04	FATIGUE TEST Cryostat modified to aid rotating b	eam fatigue	
EPOXY RESIN			test M-FS-435	B66-10083	03
Epoxy blanket protects milled part	during				- •
explosive forming M-FS-307	B66-10029	03	Fatigue cracks detected and measure test interruption LEWIS-266	866-10178	02
Compound improves thermal interface	between			200 20110	
thermocouple and sensed surface NU-0028	B66-10121	02	FATIGUE TESTING MACHINE  Fatigue tester achieves true axial through flex plates and bars	motion	
Epoxy-coated containers easily open wire band	ed by		NU-0021	B66-10164	01
M-FS-592	B66-10174	05	FEEDING DEVICE Modified power tool rapidly drives	series	
Improved adhesive for cryogenic app	lications		torque bolts		
cures at room temperature WOO-132	B66-10185	03	MSC-221	B66-10054	05
			FERROELECTRICS		
ERROR CORRECTING DEVICE Simplified circuit corrects faults	in narallel		Ferroelectric bolometer measures RF power at submillimeter wavelength		
binary information channels	"" bararret		GSFC-422	B66-10051	01
JPL-SC-090	B66-10261	01	FIBER		
ERROR DETECTING CODE			Fibers of newly developed refractor	ry ceramics	
Detection system ensures positive a activation in digital message los			produced by improved process	B66-10196	03
WOO-208	B66~10287	01	FIELD EFFECT TRANSISTOR /FET/		
ETCHING			FET comparator detects analog signs	al levels	
Etching process mills PH 14-8 Mo al steel to precise tolerances			without loading analog device M-FS-503	B66-10224	01
MS C-270	B66~10110	03	FILAMENT		
EXCITATION			Lamp automatically switches to new	filament	
Electrodeless discharge lamp is eas started, has high stability	31 LY		on burnout M-FS-498	B66-18046	01
WOO-030	B66-10015	01			_
EXPLOSION			FILAMENT WINDING  Pressure vessels fabricated with h	igh-strenath	
Magnetic latches provide positive			wire and electroformed nickel		
overpressure control NU-0057	B66-10279	05	M-FS-580	B66-10218	05
	200 20013				

FILLER Aluminum oxide filler prevents obst in tubing during welding			FLOW GRAPH Fortran program flowchart is automated produced		
MSC-222	B66-10125	05	M-FS-369	B66-10062	01
Brazing process using Al-Si filler reliably bonds aluminum parts MSC-448	alloy B66-10241	05	FLOW MEASUREMENT Wide-range instrument monitors flow of chemically active fluids MSC-186		01
FILM Single-crystal semiconductor films	arown on		FLOW METER		
foreign substrates WOO-076	B66-10225	01	Flowmeter measures low gas-flow rate M-FS-215		01
FILM THICKNESS White primer permits a corrosion-re	sistant		Segmented ball valve is easy to oper WOO-248		05
coating of minimum weight M-FS-304	B66-10207	03	FLOW REGULATOR High-pressure, low temperature elect	trical	
FILTER Process reduces pore diameters to p	roduce		connector makes no-leak seal MSC-276		02
superior filters WOO-093	B66-10037	03			_
Inexpensive infrared source improvi	-	VS	System proportions fluid-flow in res to demand signals GSFC-457	•	01
flashlight				D00-10034	01
M-FS-494 FIRST AID	B66-10096	02	FLUID Wide-range instrument monitors flow of chemically active fluids	rates	
Buoyant Stokes litter assembly used rescue operations	for sea		MSC-186	B66-10205	01
MSC-131 FITTING	B66-10019	05	FLUID AMPLIFIER Queuing register uses fluid logic ei		
G-ring tube fittings form leakproof	seal in		M-FS-317		05
hydraulic systems M-FS-481	B66-10020	05	Binary fluid amplifier solves stabil load problems ERC-15	<u> </u>	01
Seal surfaces protected during asse NU-0067	mbly B66-10266	05	FLUID TRANSMISSION LINE		01
FLAME HOLDER Mounting facilitates removal and in	stallation		Radioactive tracer system detects of contaminants in fluid lines M-FS-512		03
of flame-detector rods M-FS-555	B66-10150	05	Remotely controlled system couples	and	
FLANGE Pressure seal ring may be effective		••	decouples large diameter pipes NU-0062		05
temperature range M-FS-486	B66-10211	05	FLUORESCENT EMISSION		
Pressure-weided flange assembly pro		03	Sensor detects hydrocarbon oil cont: in fluid lines M-FS-522		01
leaktight seal at reduced boit lo M-FS-640		05	FLUORINE	100 1000	•
Radial coolant channels fabricated	hv		Soft-seal valve holds hazardous flus	ids	
simplified method NU-0070	B66-10267	25	LEWIS-275	B66-10216	05
		05	FOAMED MATERIAL		
Fastener provides for bolt misalign quick release of flange	ment and		Mill profiler machines soft materia: accurately	ls	
NU-0074	B66-10275	05	M-FS-692	B66-10254	05
Remotely controlled system couples decouples large diameter pipes	and		Improved thermal insulation materia foamed refractory oxides	ls made of	
NU-0062	B66-10276	05	M-FS-735	B66-10288	03
FLARED BODY Forming tool improves quality of tu WOD-231	bing flares B66-10001	05	FORCE Transducer measures force in vacuum		
FLAW DETECTION		05	environment LEWIS-218	B66-10161	01
Portable self-powered device detect flaws in tubular structures	s internal		FORMING Rotating mandrel speeds assembly of	plastic	
NU-0019	B66-10028	01	inflatables LANGLEY-155	B66-10137	05
Fatigue cracks detected and measure test interruption	d without		FORTRAN		
LEWIS-266	B66-10178	02	Fortran program flowchart is automa	tically	
FLEXIBILITY			produced M-FS-369	B66-10062	01
Flexible protective coatings made f silicon-nitrogen materials	rom		FREON		
M-FS-528	B66-10027	03	Freon provides heat transfer for so	114 CO2	
FLIGHT ALTITUDE			calibration standard M-FS-644	B66-10257	02
Sextant measures spacecraft altitude gravitational reference MSC-200			FRICTION		
1101-200	D66-10147	0.0	P-1-41 11 1 1111	~7	

rotating shaft WOO-214	B66-10030	05	GAS HEATING Process reduces pore diameters to pr superior filters	oduce	
FUEL CELL Resilient clamp holds fuel cell st	ack through		WOD-093	B66-10037	03
thermal cycle MSC-313	B66-10035	05	GAS PRESSURE Rod and dish cathode improves Pennir	ig-type	
Vapor diffusion electrode improves	fuel cell		vacuum gauge GSFC-447	B66-10082	01
operation LEWIS-187	B66-10281	03	Solid-film lubricant is effective at	high	
FUEL TANK Automatic fluid separator supplies	s own driving		temperatures in vacuum LEWIS-228	B66-10087	03
power W00-085	B66-10008	02	GAS TUBE Simple device facilitates inert-gas	ldina	
FURNACE	B00-1000	UZ.	of tubes  M-FS-558	-	05
Hydrogen-atmosphere induction furn	ace has			200 10100	••
increased temperature range LEWIS-153	B66-10055	05	GAS VALVE Quick-closing valve is actuated by e	xplosive	
Auxiliary coil controls temperatur	e of RF		discharge ARC-55	B66-10233	05
induction heater GSFC-428	B66-10067	01	GAS WELDING		
High-speed furnace uses infrared r	adiation		Simple device facilitates inert-gas of tubes	_	05
for controlled brazing NU-0047	B66-10268	02	M-FS-558	B66-10155	ŲĐ
FUSE			GASKET		
Single connector provides safety i	luses for		Pressure seal ring may be effective temperature range	B66-10211	05
multiple lines MSC-199	B66-10050	01	M-FS-486	800-10211	ŲĐ
_			GAUGE Polymer deformation gauge measures	thickness	
G			change in tensile tests		
GALLIUM ALLOY Gallium alloy films investigated i	for use		JPL-745	B66-10147	01
as boundary lubricants			Thin-film gage measures low heat-tra	ensfer	
LEWIS-245	B66-10165	03	rates LANGLEY 205	B66-10180	01
GALLIUM ARSENIDE Cuprous selenide and sulfide form	innound		GEAR		
photovoltaic barriers	Improved		Run-in with chemical additive protect	ts gear	
₩00-212	B66-10025	01	surface M-FS-548	B66-10069	05
GAMMA RADIATION	_				
Mount makes liquid nitrogen-cooled detector portable	i gamma ray		GELATIN  Gelatin coated electrodes allow pro	longed	
LEWIS-259	B66-10103	01	bioelectronic measurements MSC-153	866-10088	01
GAS ANALYZER					
Subminiaturized gas chromatograph efficient analysis	gives fast,		GENERATOR  Pressure transducers dynamically te	sted with	
JPL-735	B66-10182	01	sinusoidal pressure generator LE⊎IS-268	B66-10031	01
GAS BEARING A conceptual design for squeeze f	ilm bassings		Circuit operates as sine function g	anerator	
M-FS-573	B66-10226	05	MSC-255	B66-10038	01
GAS CHROMATOGRAPHY			GLASS		
Hot-wire detector for chemically a materials used in gas chromatoga			Split glass tube assures quality in beam brazing	electron	
MSC-269	B66-10139	03	M-FS-564	B66-10151	05
Subminiaturized gas chromatograph	gives fast,		Fibers of newly developed refractors	y ceramics	
efficient analysis JPL-735	B66-10182	01	produced by improved process WOO-169	B66-10196	03
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started, has high stability WOO-030	B66-10015	01	to curved surfaces M-FS-477	B66-10024	03
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Flowmeter measures low gas-flow r M-FS-215	ates B66-10036	01	contamination-free storage units WOO-275	B66-10217	05
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in reduction atmosphere NU-0046	B66-10134	01	Offset lenses add versatility to phototypesetting machine HQ-9	B66-10173	02
Dual regulator controls two gases single reference	from a		GRAPHITE		
MSC-227	B66-10167	05	Refractory coating protects intrica elements from high-temperature hy		
Flow ring valve is simple, quick- M-FS-752	acting B66-10255	05	NU-0027	B66-10084	01

GRINDING MACHINE SUBJECT INDEX

GRINDING MACHINE Multisurface fixture permits easy grid of tool bit angles	nding		elements from high-temperature hyd NU-0027		01
M-FS-586 B6	56-10171	05	Apparatus measures thermal conductiv honeycomb-core panels		
GROOVE  Bench vise adapter grips tubing secure	ely and		LANGLEY-202	B66-10127	01
	66-10056	05	HEATING Heated die facilitates tungsten form LEWIS-25A	ing B66-10047	05
GUN Shoulder adapter steadies spot welding M-FS-321 BO	g gun 56-10076	05	HEATING EQUIPMENT  Low power heating element provides t  control during swaging operations  M-FS-457	hermal B66-10206	05
HAFNIUM OXIDE			HERMETIC SEAL		
Protective coating withstands high ter in oxidizing atmosphere	-	03	Critical parts are stored and shippe environmentally controlled reusabl		05
HANDLING EQUIPMENT Dispenser leak-tests and sterilizes re	ubber		HIGH ENERGY ELECTRON Radiation used to temperature compen	sate	
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HEART RATE			M-FS-316	B66-10014	05
Phonocardiograph system monitors hear MSC-185 Be	t sounds 66-10154	04	HIGH TEMPERATURE ALLOY Nickel-base superalloys developed for temperature applications	or high- B66-10222	03
HEAT Reaction heat used in static water re	noval		LEWIS-226	800-10222	03
from fuel cells M-FS-532 BG HEAT EFFECT	66-10013	01	HIGH TEMPERATURE ENVIRONMENT Refractory coating protects intricate elements from high-temperature hydronous NU-0027		01
Storage-stable foamable polyurethane : activated by heat	is		High temperature thermocouple operat	ies	
LANGLEY-187 BO	66-10111	03	in reduction atmosphere NU-0046	B66-10134	01
HEAT REGULATION  Solid state thermostat has integral procircuitry  M-FS-434  BI	robe and 66-10193	01	Gallium alloy films investigated for as boundary lubricants LEWIS-245	r use B66-10165	03
HEAT SINK			HIGH TEMPERATURE LUBRICANT		
	66-10004	02	Solid-film lubricant is effective at temperatures in vacuum LEWIS-228	h high B66-10087	03
Mounting improves heat-sink contact w beryllia washer			HIGH TEMPERATURE MATERIAL		
	66-10144	01	Silazane polymers show promise for l temperature application	high- B66-10194	03
Jig protects transistors from heat whitinning leads MSC-515 BG	66-102 <b>4</b> 0	05	M-FS-466 HIGH VACUUM	B00-10194	vo
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HEAT SOURCE			Rod and dish cathode improves Penni vacuum gauge	ng-type	
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HEAT TRANSFER Mounting improves heat-sink contact w	ith		LEWIS-228	B66-10087	03
	66-10144	01	HOLDER Specimen holder design improves acc of X-ray powder analysis		
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HEATER Refractory coating protects intricate			machining M-FS-683	B66-10283	05

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structures			increased temperature range		
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Body-fitted harness provides safe an	d easy		filters	-	
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1			M-FS-284	B66-10220	01
TI I IIMTNATYON			THE WATTON		
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MSC-422	B66-10270	01	Low-power ring counter drives high-level	
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GSFC-425	B66-10009	03	Floating device aligns blind connec MSC-256	tions B66-10007	05
Explosive force of Primacord grid for sheet metal parts	orms large		MODULATION TECHNIQUE		
M-FS-316	B66-10014	05	Dual regulator controls two gases f single reference MSC-227	Fom a B66-10167	05
Heated die facilitates tungsten for LEWIS-25A	B66-10047	05		800-10107	ŲĐ
Electrical upsetting of metal sheet edge	forms weld		MODULE Solar cell submodule design facilit assembly of lightweight arrays	ates	
H-FS-720	B66-10248	05	JPL-728	B66-10231	02
METAL JOINT High pressure tube coupling require	s no		MOLD Spray-on technique simplifies fabri		
threads or flares MSC-600	B66-10285	05	complex thermal insulation blanke M-FS-497	B66-10053	03
METAL SURFACE	A		MOLYBDENUM ALLOY Etching process mills PH 14-8 Mo al	l lav	
Surfactant for dye-penetrant inspec insensitive to liquid oxygen M-FS-475	B66-10131	03	steel to precise tolerances MSC-270	866-10110	03
		03		B00-10110	UJ
Portable sandblaster cleans small a MSC-523	reas B66-10242	05	MONITOR  Capacitive system detects and locat leaks	es fluid	
Braze alloys used as temperature in NU-0063	dicators B66-10274	01	M-FS-478	B66-10099	01
METAL WORKING			MONOPULSE ANTENNA Antenna configurations provide pola	rization	
Split glass tube assures quality in beam brazing		0.5	diversity GSFC-74	B66-10066	.01
M-FS-564	B66-10151	05	MOTOR SYSTEM		
Device spot-laps spheres to very cl tolerances			Electronic phase-locked-loop speed system is stable		
JPL-SC-119	B66-10175	05	JPL-SC-084	B66-10232	01
Pressure vessels fabricated with hi wire and electroformed nickel	-		Compact actuator converts rotary to motion		0.5
M-FS-580	B66-10218	05	JPL-786	B66-10265	05

Hollow needle used to cut metal honeycomb

#### SUBJECT INDEX

MULTILAYER STRUCTURE Reflective insulator layers separated b bonded silica beads	•	by opaque coatings JPL-SC-107	B66-10141 0	01
MSC-215 B66  MULTIVIBRATOR  Complementary monostable circuits achie	-10070 03	OPTICAL INSTRUMENT Optical projectors simulate human ey establish operator*s field of view WOO-250	1	02
power drain and high reliability	i-10179 01	Mount enables precision adjustment o		,,
MYLAR O-rings with Mylar back-up provide high	_	optical-instrumentation mirror MSC-184	B66-10199 (	02
pressure cryogenic seal	-10278 05	Optical device enables small detector large field of view WOO-253		02
N		OPTICAL METHOD		
NICKEL ALLOY Cryogenic trap valve has no moving part M-FS-487 B66	s -10136 05	Instrument quickly transposes ground target to eye level MSC-275		05
Nickel-base superalloys developed for h temperature applications	-	OPTICAL PYROMETER Ultraviolet photographic pyrometer (	ised in	
LEWIS-226 B66 NIOBIUM	-10222 03	rocket exhaust analysis M-FS-499	B66-10095	02
Niobium thin films are superconductive strong magnetic fields at low tempera		OPTICAL SENSOR  Multicolor stroboscope pinpoints res  vibrating components		
NITROGEN		JPL-0033	B66-10223	01
Economical and maintenance-free gas sys operates railroad switches NU-0045 B66	tem -10124 05	OSCILLATOR A conceptual design for squeeze file M-FS-573		05
NITROGEN POLYMER		OSCILLOGRAPH		
Flexible protective coatings made from silicon-nitrogen materials		Lamp automatically switches to new i		
	-10027 03	M-FS-498	B66-10046	01
NOSE CONE  Colloidal suspension simulates linear		OUTPUT  Dual-voltage power supply has incre	ased	
dynamic pressure profile	-10214 05	efficiency LEWIS-107A		01
	-10214 05			01
NYLON  Nylon bit removes cork insulation witho	ut	Automatic gain control circuit hand input range	les wide	
damage to substrate MSC-381 B66	-10152 05	MSC-166	B66-10089	01
Improved adhesive for cryogenic applica		Improved system measures output ene	rgy of	
cures at room temperature		pyrotechnic devices WOO-256	B66-10159	01
W00-132 B66	-10185 03	OXIDATION		
0		Tool provides constant purge during welding	tube	
O-RING SEAL		MFS-547	B66-10093	05
Rubber-coated bellows improves vibration damping in vacuum lines	n	OXIDE		
	-10187 02	Improved thermal insulation materia foamed refractory oxides		
O-rings with Mylar back-up provide high pressure cryogenic seal	_	M-FS-735	B66-10288	03
	-10278 05	OXYGEN APPARATUS Oxygen-hydrogen torch is a small-sc	ale	
OMNIDIRECTIONAL ANTENNA Omnidirectional antennas transmit and receive over large bandwidth		steam generator NU-0042	B66-10120	03
	-10133 01	OXYGEN TREATMENT Process reduces pore diameters to p	roduce	
OPACITY Optically driven switch turn-off time r	educed	superior filters WOO-093	B66-10037	03
by opaque coatings	-10141 01		200 1000	
OPTICAL EQUIPMENT	10171 01	P		
Electrodeless discharge lamp is easily started, has high stability		PACKAGING Rugged microelectronic module packa circuitry on heat sink		
500	-10015 01	MSC-81A		01
Improved carbon electrode reduces arc sputtering		Critical parts are stored and shipp environmentally controlled reusab	ed in	
		SUALLOUMSULATIN CONTLOTTER Leasen	ite container	
MSC-219 B66	-10026 01	M-FS-703	B66-10258	05
Optical gyro pickoff operates at cryoge		M-FS-703 PAINT	B66-10258	05
Optical gyro pickoff operates at cryoge temperatures		M-FS-703	B66-10258	05

PARABOLIC REFLECTOR			PHOTOMETER		
Small, high-intensity flasher permi	ts		Scanning photometer system automatic		
continuous close-in photography			determines atmospheric layer heigh		
NU-0043	B66-10119	03	MSC-245	B66-10170	01
			**************************************		
PARACHUTE			PHOTOMETRY	d	
Nylon shock absorber prevents injur	y to		PTFE-ALUMINUM films serve as neutral	density	
parachute jumpers	DCC 10000	0.5	filters	866-10017	92
MSC-226	B66-10080	05	LANGLEY-189	B00-10011	02
DADAGENGTHS THENDY			PHOTONULTIPLIER		
PARACHUTING INJURY			Plastic scintillator converts standa	-4	
Nylon shock absorber prevents injur	y to		photomultiplier to ultraviolet ran		
parachute jumpers	DCC 10000	0.5			02
MSC-226	B66-10080	05	ERC-9	B00-10100	02
DARI			PHOTON		
PATH Copper foil provides uniform heat s	ink nath		Offset lenses add versatility to		
MSC-262	B66-10004	20	phototypesetting machine		
N3C-202	DOG-10004	v.		B66-10173	02
PATIENT			114-2	200 14141	
Buoyant Stokes litter assembly used	for sea		PHOTON ABSORPTION		
rescue operations	10. 500		Optically driven switch turn-off tis	e reduced	
MSC-131	B66-10019	05	by opaque coatings		
100 101	200 10013	••		B66-10141	01
PENETROMETER			•••		-
Extendable mast used in one shot so	4.7		PHOTOVOLTAGE		
penetrometer	•••		Cuprous selenide and sulfide form in	proved	
JPL-685	B66-10146	05	photovoltaic barriers		
Jr.1-003	B00-10140	0.5	W00-212	B66-10025	01
PENNING GAUGE			212-00#	DOG 10020	٧.
Rod and dish cathode improves Penni			PHYSICAL CHEMISTRY		
	ng type		Apparatus presents visual display of	•	
vacuum gauge GSFC-447	B66-10082	01	semiconductor surface characterist		
G3FC-447	D00-10062	01	JPL-665	B66-10200	01
DEDMEADY! TWV			3FE-000	DOG TOLOG	•-
PERMEABILITY			PHYSIOLOGY		
New energy storage concept uses tap LEWIS-239	B66-10098	02	Computer circuit calculates cardiac	outnut	
LEWI3-239	B00-10030	02	MSC-274	B66-10006	01
PHASE DEMODULATOR			HOC ETT	200 2000	
PN acquisition demodulator achieves			PIPE		
			Pipe cutting tool is useful in limit	ed space	
synchronization of a telemetry ch JPL-612	B66-10271	01	MSC-36	B66-10102	05
JrL-012	DO0-102/1	01	H3C-30	DOG 10102	•
PHASE LOCK			Studies reveal effects of pipe bends	s on fluid	
	41		flow cavitation		
Electronic phase-locked-loop speed	CONTROL		M-FS-516	866-10228	05
system is stable JPL-SC-084	B66-10232	01	n-15-010	200 10220	••
3FE-2C004	B00-10232	01	PIPELINE		
PHASE-SHIFT KEYING			Portable power tool machines weld jo	sints in	
PN acquisition demodulator achieves			field		
synchronization of a telemetry cl			M-FS-258	B66-10145	95
JPL-612	B66-10271	01	11 12 200		
9LF-015	D00-102/1	V1	PLASMA ARC		
PHENOL RESIN			Protective coating withstands high	temperature	
Insulation for cryogenic tanks has	reduced		in oxidizing atmosphere		
thickness and weight	required		M-FS-529	B66-10044	03
M-FS-326	B66-10183	02			
15 020	DOG 10100	••	PLASTIC		
PHONOCARDIOGRAPHY			Corrosion of metal samples rapidly	measured	
Phonocardiograph system monitors he	-brune trae		NU-0041	B66-10140	03
MSC-185	B66-10154	04		-	
	200 10107		PLASTIC MATERIAL		
PHOTODETECTOR			Bench vise adapter grips tubing sec	urely and	
Sensor detects hydrocarbon oil con	taminants		safely		
in fluid lines	****		MSC-279	B66-10056	05
M-FS-522	B66-10068	01			
··			Rotating mandrel speeds assembly of	plastic	
Optical device enables small detec	tor to see		inflatables		
large field of view			LANGLEY-155	B66~10137	05
W00-253	B66-10263	02			
			PLUG		
PHOTOGRAPHIC APPARATUS			Electron beam seals outer surfaces	of porous	
Beam splitter used in dual filming	technique		bodies		
MFS-501	B66-10072	02	M-FS-562	B66-10033	03
Ultraviolet photographic pyrometer	used in		Plugged hollow shaft makes fatigue-	resistant	
rocket exhaust analysis			shear pin		
M-FS-499	B66-10095	02	LANGLEY~195	B66-10077	05
				_	
Small, high-intensity flasher perm	its		Expandable rubber plug seals openin	gs for	
continuous close-in photography			pressure testing		
NU-0043	B66~10119	03	NU-0048	B66-10229	05
PHOTOLYSIS			PNEUMATIC CONTROL		
Polymer film exhibits thermal and	radiation		Electropneumatic transducer automat	ically	
stability			limits motor current		
LANGLEY-100	B66-10043	03	LEWIS-253	B66-10160	01

					•
PNEUMATIC EQUIPMENT Pneumatic shutoff and time-delay va operates at controlled rate	ılve		loads GSFC-431	B66-10106	01
M-FS-602	B66-10189	05	Economical and maintenance-free gas	system	
POLARIZATION CHARACTERISTICS Antenna configurations provide pola	rization		operates railroad switches NU-0045	B66-10124	05
diversity GSFC-74	B66-10066	01	PRESSURE APPARATUS Diffusion bonding makes strong seal	at flanged	
POLYMER Polymer film exhibits thermal and r	adiation		connector M-FS-637	B66-10250	05
stability LANGLEY-100	B66-10043	03	PRESSURE DISTRIBUTION Calibrated clamp facilitates pressur	·e	
Polymer deformation gauge measures change in tensile tests			application MSC-298	B66-10059	05
JPL-745 POLYMETHYL METHACRYLATE	B66-10147	01	PRESSURE MEASUREMENT  Cold cathode ionization gauge has ri housing	igid metal	
Small, high-intensity flasher permi continuous close-in photography			GSFC-445	B66-10041	01
NU-0043 POLYTETRAFLUOROETHYLENE	B66~10119	03	Transmission system isolates pressur transducer from severe environment WOO-239		01
PTFE-ALUMINUM films serve as neutra filters			Rod and dish cathode improves Pennir	ig-type	
LANGLEY-189	B66-10017	20	vacuum gauge GSFC-447	B66-10082	01
Polytetrafluoroethylene lubricates bearings in vacuum environment			Colloidal suspension simulates lines	ır	
M-FS-379	B66-10081	03	dynamic pressure profile WOO-266	B66-10214	05
POLYURETHANE FOAM Storage-stable foamable polyurethan activated by heat	e is		PRESSURE REGULATOR Ring valve responds to differential	pressure	
LANGLEY-187	B66-10111	03	changes WOO-247	866-10022	05
POROUS MATERIAL Process reduces pore diameters to p	roduce		Dual regulator controls two gases fr	om a	
superior filters WOO-093	B66-10037	03	single reference MSC-227	B66-10167	05
PORTABILITY Seismometer designed for remote ope	ration in		Pressure seal ring may be effective temperature range		
random orientation JPL-320	B66-10085	01	M-FS-486	B66-10211	05
Mount makes liquid nitrogen-cooled detector portable	gamma ray		Magnetic latches provide positive overpressure control NU-0057	B66-10279	05
LEWIS-259	B66-10103	01	PRESSURE TRANSDUCER		
Ultrasonic recording scanner used for nondestructive weld inspection	or		Special mount improves remote transc	lucer	
M-FS-284	B66-10220	01	LEWIS-269	B66-10021	01
POSITIONING  Device facilitates centering of world lathe chuck	kpieces in		Pressure transducers dynamically te sinusoidal pressure generator LEWIS-268	sted with B66-10031	01
M-FS-685	B66-10277	05	Transmission system isolates pressur		01
POSITIONING EQUIPMENT  Sheet metal strip unrolls to form c boom	ircular		transducer from severe environmen WOO-239		01
GSFC-423	B66-10032	05	PRESSURE TUBE O-rings with Mylar back-up provide 1	high-	
Thermal motor positions magnetometer ARC-51	r sensors B66-10078	05	pressure cryogenic seal M-FS-603	B66-10278	05
Adjustable cutting guide aligns and stacks of material	positions		PRESSURE VESSEL Pressure vessels fabricated with his	gh-strength	
MSC-321 POTTING COMPOUND	B66-10210	05	wire and electroformed nickel M-FS-580	866-10218	05
Bismuth alloy potting seals aluminus	m connector		PRIMER		
in cryogenic application WOO-260	866-10138	03	White primer permits a corrosion-rescoating of minimum weight M-FS-304	81stant 866-10207	03
POWER EFFICIENCY Circuit exhibits power efficiency grathan 75 percent	reater		PROGRAMMING Fortran program flowchart is automa		
MSC-254	B66-10034	01	produced M-FS-369	B66-10062	01
Complementary monostable circuits as power drain and high reliability GSFC-433	chieve low B66-10179	01	PROJECTION  Optical projectors simulate human e		. =
POWER SUPPLY Low-power ring counter drives high-		~ <b>-</b>	establish operator*s field of view WOO-250	866-10010	02

Single projector accommodates slide different size and format	es of		R		
GSFC-439	B66-10016	02			
PROPELLANT TANK			RADIAL DISTRIBUTION Radial coolant channels fabricated	by	
Insulation for cryogenic tanks has thickness and weight	reduced		simplified method NU-0070	B66-10267	05
M-FS-326	B66-10183	02	RADIATION DETECTOR	200 2000	-
PROTECTION	_		Mount makes liquid nitrogen-cooled	gamma ray	
Compact retractor protects cabling M-FS-561	100ps B66-10018	05	detector portable LEWIS-259	B66-10103	01
Seal surfaces protected during asse			Plastic scintillator converts stand	ard	
NU-0067 PROTECTIVE CLOTHING	B66-10266	05	photomultiplier to ultraviolet ra ERC-9	nge B66-10108	02
Self-contained clothing system prov	vides		RADIATION EXPOSURE		
protection against hazardous envi M-FS-536	ironments B66-10201	05	Radiation used to temperature compe- semiconductor strain gages		
PROTECTIVE COATING			LANGLEY-207	B66-10186	02
Flexible protective coatings made i silicon-nitrogen materials	from		RADIATOR Ultraviolet photographic pyrometer	used in	
M-FS-528	B66-10027	03	rocket exhaust analysis M-FS-499	866-10095	02
Epoxy blanket protects milled part explosive forming	during		RADIO FREQUENCY		
M-FS-307	B66-10029	03	Auxiliary coil controls temperature induction heater	of RF	
Protective coating withstands high in oxidizing atmosphere	temperature		GSFC-428	B66-10067	01
M-FS-529	B66-10044	03	RADIO FREQUENCY DISCHARGE		
Run-in with chemical additive prote	ects gear		Ferroelectric bolometer measures RF power at submillimeter wavelength	5	
surface M-FS-548	B66-10069	05	GSFC-422	B66-10051	01
Refractory coating protects intrica	-t		RADIO RECEIVER	1	
elements from high-temperature hy	ydrogen		Automatic gain control circuit hand input range		
NU-0027	B66-10084	01	MSC-166	B66-10089	01
Vapor grown silicon dioxide improve transistor base-collector junction			RADIOACTIVITY Radioactive tracer system detects o	£1	
GSFC-389	B66-10091	01	contaminants in fluid lines		4
Coating permits use of strain gage	in water		M-FS-512	B66-10090	03
and liquid hydrogen M-FS-594	B66-10192	01	RADIOLYSIS Polymer film exhibits thermal and r	adiation	
PULLEY			stability Langley-100	B66-10043	03
Mechanism continuously measures sta	atic and				
dynamic cable loads MSC-217	B66-10107	05	RARE EARTH Improved carbon electrode reduces a	rc	
PULSE CODE MODULATION /PCM/			sputtering MSC-219	B66-10026	01
PN acquisition demodulator achieve synchronization of a telemetry c	s automatic		RARE GAS		
JPL-612	B66-10271	01	Tool provides constant purge during	tube	
PULSE DURATION MODULATION /PDM/			welding MFS-547	B66-10093	05
Circuit exhibits power efficiency than 75 percent	greater		RECORDING INSTRUMENT		
MSC-254	B66-10034	01	Tester periodically registers dc am characteristics	plifier	
PULSE FREQUENCY MODULATION /PFM/			MSC-190	B66-10148	01
Circuit exhibits power efficiency than 75 percent			Ultrasonic recording scanner used f	or	
MSC-254	B66-10034	01	nondestructive weld inspection M-FS-284	B66-10220	01
PULSE MODULATION Digitally controlled pulse-level d	iscriminator		RECTIFIER		
operates over wide voltage range GSFC-324			Dual-voltage power supply has incre	ased	
	B66-10129	01	efficiency LEWIS-107A	B66-10002	01
PUNCH Forming tool improves quality of t	ubing flares		Thin-film semiconductor rectifier h	as improved	
W00-231	B66-10001	05	properties MSC-207	B66-10012	01
PYROTECHNICS			REEL		
Improved system measures output en pyrotechnic devices			Automatic reel controls filler wire	in	
₩00-256	B66-10159	01	welding machines MSC-416	B66-10236	05
Q			REENTRY CONDITION		
QUEUE			Colloidal suspension simulates line	ar	
Queuing register uses fluid logic M-FS-317	elements B66-10100	05	dynamic pressure profile WOO-266	B66-10214	05

REFERENCE SYSTEM Instrument quickly transposes groun	d reference		RHENIUM  High temperature thermocouple operate	. a	
target to eye level	a reference		in reduction atmosphere	:5	
MSC-275	B66-10061	05	NU-0046	366-10134	01
Multiple temperatures sampled using reference junction	only one		RIGID MOUNTING  Compact actuator converts rotary to 1	linear	
GSFC-485	B66-10260	01	motion JPL-786	366-10265	05
REFLECTOR					-
Reflective insulator layers separat bonded silica beads	_		RIGID STRUCTURE  Bellows design features low spring ra	ate and	
MSC-215	B66-10070	03	long life MSC-521	366-10190	05
REFRACTORY MATERIAL Refractory coating protects intrica	to amenhito		RING		
elements from high-temperature hy	drogen		Ring valve responds to differential ;	pressure	
NU-0027	B66-10084	01	changes WOO-247	866-10022	05
Fibers of newly developed refractor produced by improved process	y ceramics		Angular acceleration measured by defi	lection	
WOO-169	B66-10196	03	in sensing ring		01
Improved thermal insulation materia foamed refractory oxides	ls made of		Intermediate rotating ring improves		
M-FS-735	B66-10288	03	reliability of dynamic shaft seal	866-10197	05
REGULATOR Electropneumatic transducer automat	ically		Pressure seal ring may be effective	over wide	
limits motor current	•		temperature range		۸.
LEWIS-253	B66-10160	01	M-FS-486	866-10211	05
REJECTION  Simple circuit provides reliable mu	ltiple		Electron beam welding of copper-MONE facilitated by circular magnetic s		
signal average and reject capabil	i ty				05
NU-0069	B66-10282	01	Flow ring valve is simple, quick-act	ing	
RELEASE DEVICE  Cylindrical claw clamp has quick re	lesse		M-FS-752	B66-10255	05
feature			Differential expansion provides pres		
M-FS-513	B66-10213	05	diffusion bonding of large diamete M-FS-588		05
Fastener provides for bolt misalign quick release of flange	ment and		O-rings with Mylar back-up provide h	igh-	
NU-0074	B66-10275	05	pressure cryogenic seal		05
REMOTE CONTROL				D00-10270	• •
Economical and maintenance-free gas operates railroad switches	system		ROCKET EXHAUST Ultraviolet photographic pyrometer u	sed in	
NÙ-0045	B66-10124	05	rocket exhaust analysis	B66-10095	02
Electric arc heater is self startin				D00-10050	02
LANGLEY-208	B66-10230	03	ROD  Mounting facilitates removal and ins	tallation	
Quick-closing valve is actuated by discharge	explosive		of flame-detector rods M-FS-555	B66-10150	05
ARC-55	B66-10233	05	ROOM TEMPERATURE		
Remotely controlled system couples	and		Improved adhesive for cryogenic appl	ications	
decouples large diameter pipes NU-0062	B66-10276	05	cures at room temperature WOO-132	B66-10185	03
RESISTANCE COEFFICIENT	232 232.0		ROTATING BODY		
Radiation used to temperature compe	nsate		Cryostat modified to aid rotating be	am fatigue	
semiconductor strain gages LANGLEY-207	B66-10186	02	test M-FS-435	B66-10083	03
RESISTANCE HEATING			ROTATING SHAFT		
Electrical upsetting of metal sheet	forms weld		Friction device damps linear motion	of	
edge M–FS–720	B66-10248	05	rotating shaft WOO-214	B66-10030	05
RESISTIVITY			Noncontacting transducer measures sh	aft torque	
Aluminum doping improves silicon so LEWIS-206	lar cells B66-10181	02	M-FS-474	B66-10048	01
	D00 -10181	02	Intermediate rotating ring improves		
RESISTOR Diffusion technique stabilizes resi	stor		reliability of dynamic shaft seal M-FS-575	B66-10197	05
values MSC-205	B66~10142	01	ROTATION		
RESONANT FREQUENCY	10170		Ring counter circuit switches multip	hase	
Friction device damps linear motion	of		motor direction of rotation JPL-SC-166	B66-10101	01
rotating shaft WOO-214	B66~10030	05	Compact actuator converts rotary to	linear	
Pressure transducers dynamically te			motion JPL-786	B66-10265	05
sinusoidal pressure generator			9FE-100		
LEWIS-268	B66~10031				

•					
ROTOR BLADE Simple key locks turbine rotor blade WOO-103	s 866-10023	05	SEALANT Liquid trap seals thermocouple leads M-FS-688	366-10212 ·	05
ROTOR SYSTEM Switching mechanism senses angular			SEALING Electron beam seals outer surfaces of bodies	porous	
acceleration GSFC-462	B66-10158	01		866-10033	03
RUBBER			Rotating mandrel speeds assembly of p	lastic	
Rubber-coated bellows improves vibra damping in vacuum lines			inflatables LANGLEY-155 B	366-10137	05
	B66-10187	02	Bismuth alloy potting seals aluminum	connector	
S			in cryogenic application WOO-260 B	366-10138	03
SAFETY DEVICE Single connector provides safety fus			Intermediate rotating ring improves		
multiple lines	B66-10050	01	reliability of dynamic shaft seal	366-10197	05
			0		
Nylon shock absorber prevents injury parachute jumpers	, to		Special tool seals conductors with co of plastic sleeves	MOINGTION	
	B66-10080	05	M-FS-579	866-10209	65
Dispenser leak-tests and sterilizes gloves	rubber		Pressure seal ring may be effective of temperature range	over wide	
MSC-285	B66-10166	03	M-FS-486	866-10211	05
Safety switch permits emergency brid	ige crane		Soft-seal valve holds hazardous fluid	zis	
shutdown M-FS-549	B66-10168	05	safely LEWIS-275	B66-10216	05
		••	Pressure-welded flange assembly provi	idaa	
Lifting clamp positively grips struc shapes	turai		leaktight seal at reduced boilt load	ds	
h-FS-593	866-10176	05	M-FS-640	866-10247	<b>0</b> 5
Self-inflating lifevest stores in sa package	mali		Fluid damping reduces bellows seal fa	atigue	
MSC-5A	B66-10184	04		B66-102 <b>4</b> 9	05
Body-fitted harness provides safe as	nd easy		Diffusion bonding makes strong seal	at flanged	
component handling M-FS-533	B66-10202	05	connector M-FS-637	B66-10250	05
Adjustable cutting guide aligns and stacks of material	-	05	Seal surfaces protected during assembly NU-0067		05
MSC-321	B66-10210	US	SEISMOMETER	-41 1-	
Key-locked guard prevents accidental actuation	I SWITCH		Seismometer designed for remote operation		
MSC-419	B66-10235	05	JPL-320	B66-10085	01
Lathe chuck key incorporates safety MSC-506	feature B66~10243	05	SELENIDE Cuprous selenide and sulfide form important photovoltaic barriers	•	
Magnetic latches provide positive overpressure control			W00-212	B66-10025	01
NU-0057	B66-10279	05	SEMICONDUCTOR Single-crystal semiconductor films gr	rown on	
SAFETY FACTOR Self-contained clothing system prov	idaa		foreign substrates WOO-076	B66-10225	01
protection against hazardous envi	ronments				
H-FS-536	B66-10201	05	SEMICONDUCTOR DEVICE Thin-film semiconductor rectifier ha	s improved	
SAMPLING DEVICE  Multiple temperatures sampled using	only one		properties MSC-207	B66-10012	01
reference junction GSFC-485	B66-10260	01	Radiation used to temperature compen	sate	
SCANNING DEVICE	B00 10000	••	semiconductor strain gages	B66-10186	02
Scanning photometer system automati					<b>V</b> 2
determines atmospheric layer heig MSC-245	B66-10170	01	Apparatus presents visual display of semiconductor surface characterist JPL-665		01
Ultrasonic recording scanner used f nondestructive weld inspection	or		SENSOR		
M-FS-284	B66-10220	01	Control system maintains selected li M-FS-470	quid level B66-10039	01
Multicolor stroboscope pinpoints re vibrating components			Sensor detects hydrocarbon oil conta	minants	
JPL-0033	B66-10223	01	in fluid lines M-FS-522	B66-10068	01
SCINTILLATOR Plastic scintillator converts stand photomultiplier to ultraviolet ra	inge		Thermal motor positions magnetometer ARC-51	sensors B66-10078	05
ERC-9	B66-10108	02	New television camera eliminates vid		0.1

			•
Optical gyro pickoff operates at cryogenic temperatures M-FS-407 B66-10	120 01	silicates prepared by convenient method GSFC-469 B66-10234	03
	128 01	SILICON	
SEPARATOR Automatic fluid separator supplies own dri- power	ving	Aluminum doping improves silicon solar cells LEWIS-206 B66-10181	02
W00-085 B66-10	20 800	SILICON ALLOY Brazing process using Al-Si filler alloy	
Tool separates sleeve-type unions without   MSC-497 B66-10		reliably bonds aluminum parts	0.5
	253 05	MSC-448 B66-10241	05
SEQUENTIAL DETECTION  Binary sequence detector uses minimum numb	er	SILICON OXIDE Reflective insulator layers separated by	
of decision elements  JPL-673  B66-10	264 01	bonded silica beads MSC-215 B66-10070	03
SEXTANT		Vapor grown silicon dioxide improves	
Sextant measures spacecraft altitude withougravitational reference	ut	transistor base-collector junctions GSFC-389 B66-10091	01
MSC-200 B66-10	143 02		• • • • • • • • • • • • • • • • • • • •
SHAFT	_	SILICON POLYMER  Flexible protective coatings made from	
Plugged hollow shaft makes fatigue-resistan shear pin		silicon-nitrogen materials M-FS-528 B66-10027	03
LANGLEY-195 B66-109	077 05	Silazane polymers show promise for high-	
Torque wrench allows readings from inaccesible locations		temperature application M-FS-466 B66-10194	03
M-FS-598 866~103	204 05	Substituted silane-diol polymers have	-
Extensometer automatically measures elongation in elastomers		improved thermal stability	03
M-FS-517 B66-10	284 05		0.5
SHEET METAL		SILICON TRANSISTOR Vapor grown silicon dioxide improves	
Sheet metal strip unrolls to form circular boom		transistor base-collector junctions GSFC-389 B66-10091	01
GSFC-423 B66-100	032 05	SILICONE RUBBER	
Bellows design features low spring rate and long life	i	Copper foil provides uniform heat sink path MSC-262 B66-10004	02
MSC-521 B66-10	190 05		02
Electrical upsetting of metal sheet forms ( edge		Split glass tube assures quality in electron beam brazing M-FS-564 866-10151	05
M-FS-720 B66-102	248 05	SILVER	
SHELL fiberglass container shells form		Gelatin coated electrodes allow prolonged bioelectronic measurements	
contamination-free storage units WOO-275 B66-102	217 05	MSC-153 866-10088	01
SHOCK		SIMULATOR	
Tensile-strength apparatus applies high		Optical projectors simulate human eyes to establish operator*s field of view	
strain-rate loading with minimum shock JPL-28 B66-10(	063 05	W00-250 B66-10010	02
SHOCK ABSORBER		SINUSOID  Pressure transducers dynamically tested with	
Nylon shock absorber prevents injury to parachute jumpers		sinusoidal pressure generator LEWIS-268 B66-10031	01
MSC-226 B66-100	080 05	SKIN /BIOL/	
SHUTTER Magnetic latches provide positive		Integral skin electrode for electrocardiography is expendable	
overpressure control NU-0057 B66-102	279 05	MSC-299 B66-10118	04
SIGNAL DISCRIMINATOR	00	SKIN RESISTANCE	
Digitally controlled pulse-level discriming operates over wide voltage range	tor	Improved electrode paste provides reliable measurement of galvanic skin response MSC-146 B66-10049	04
GSFC-324 B66-101	129 01	SLEEVE	
Simple circuit provides reliable multiple signal average and reject capability		Noncontacting transducer measures shaft torque	
NU-0069 B66-102	282 01	M-FS-474 B66-10048	01
SIGNAL PROCESSING		Single connector provides safety fuses for multiple lines	
System proportions fluid-flow in response to demand signals		MSC-199 B66-10050	01
GSFC-457 B66-100	01	Insert sleeve prevents tube soldering contamination	
SILAZANE Silazane polymers show promise for high-		MSC-552 B66-10238	05
temperature application M-FS-466 866-101	06 62	SLURRY	
SILICATE	194 03	Vapor condensation process produces slurry of magnesium particles in liquid hydrocarbons	
Standards for electron probe microanalysis	of	LEWIS-263 B66-10104	03

SMOOTHING			C-124 skets Abanasaket has Internal	
Device spot-laps spheres to very cl	ose		Solid state thermostat has integral circuitry	probe and
tolerances			M-FS-434	866-10193 01
JPL-SC-119	B66-10175	05	SOLID SUSPENSION	
SOIL			Colloidal suspension simulates line:	ar
Microorganisms detected by enzyme-c reaction	atalyzed		dynamic pressure profile WOQ-266	B66-10214 05
JPL-782	B66-10117	04	WUU-200	500-10214 V3
<b>-</b>			SOLVENT	
Extendable mast used in one shot so penetrometer	oil		Surfactant for dye-penetrant inspect insensitive to liquid oxygen	tion is
JPL-685	B66-10146	05	H-FS-475	B66-10131 03
COLAR COL				
SOLAR CELL Assembly jig assures reliable solar	celi		SPACECRAFT ENVIRONMENT  Phonocardiograph system monitors her	art sounds
modules			MSC-185	B66-10154 04
GSFC-455	B66-10040	05	CDARK BUCKGRARUW	
Aluminum doping improves silicon so	lar cells		SPARK PHOTOGRAPHY Small, high-intensity flasher permit	ts
LEWIS-206	B66-10181	02	continuous close-in photography	
Solar call submodule design facility			NU-0043	B66-10119 03
Solar cell submodule design facility assembly of lightweight arrays	iales		SPHERE	
JPL-728	B66-10231	02	Device spot-laps spheres to very clo	ose
SOLDERED JOINT			tolerances JPL-SC-119	B66-10175 05
Soldering tool heats workpieces and	applies		0FL-3C-119	B00-141/2 00
solder in one operation			SPLINE FUNCTION	
LEWIS-247	B66-10115	05	Flexible coiled spline securely join cylinders	ns mating
Telescoping of instrumentation tub	ing		W00-270	B66-10172 05
eliminates swaging	_			
M-FS-546	B66-10116	05	SPOT WELDING Shoulder adapter steadles spot weld	ing aun
SOLDERING			M-FS-321	B66-10076 05
Assembly jig assures reliable solar	r cell		SPRAY	
modules GSFC-455	B66-10040	05	Spray-on technique simplifies fabric	cation of
		•	complex thermal insulation blanke	t
Soldering tool heats workpieces and	dapplies		H-FS-497	B66-10053 03
solder in one operation LEWIS-247	B66-10115	05	SPRING	
		• -	Mounting improves heat-sink contact	with
Fixture aids soldering of electrons components on circuit board	ic,		beryllia washer MSC-194	B66-10144 01
ARC-56	B66-10162	01	1100-134	D00-10144 01
			Device facilitates centering of wor	kpieces in
Soldering iron temperature is automored	matically		lathe chuck M-FS-685	B66-10277 05
ARC-57	B66-10203	01		
Incont classe provents take colde-	·		SPUTTERING  Improved carbon electrode reduces a	
Insert sleeve prevents tube solder contamination	ing		sputtering	re
MSC-552	B66-10238	05	MSC-219	B66-10026 01
Modified soldering iron speeds cut	ting of		SOUIB	
synthetic materials	tring or		Quick-closing valve is actuated by	explosive
M-FS-725	B66-10246	05	discharge	B66-10233 05
SOLENOID			ARC-55	B66-10233 05
Circuit exhibits power efficiency	greater		STABILITY	
than 75 percent MSC-254	B66-10034	01	Cuprous selemide and sulfide form in photowoltaic barriers	mproved
	DOO 20001	V-	W00-212	B66-10025 01
SOLID LUBRICANT			Dia 63	
Fluoride coatings make effective 1 molten sodium environment	ubricants in		Binary fluid amplifier solves stabi	lity and
LEWIS-229	B66-10005	03	ERC-15	B66-10177 01
Polytetrafluoroethylene lubricates	5-11		STAINLESS STEEL	
bearings in vacuum environment	Odii		Cold cathode ionization gauge has r	igid metal
M-FS-379	B66-10081	03	housing	
Solid-film lubricant is effective	at blak		GSFC-445	B66-10041 01
temperatures in vacuum	at mign		Telescoping of instrumentation tubi	.ng
LEWIS-228	B66-10087	03	eliminates swaging M-FS-546	B66-10116 05
SOLID STATE DEVICE			n-r 3-340	B00-10110 V.
Ring counter circuit switches mult	iphase		Differential expansion provides pre	
motor direction of rotation JPL-SC-166	B66-10101	01	diffusion bonding of large diamet	er rings B66-10269 0
				200 10203 00
New television camera eliminates v		٥.	STANDARDIZATION	maluate es
H-FS-472	B66-10112	01	Standards for electron probe microa silicates prepared by convenient	
Optical gyro pickoff operates at c	ryogenic		GSFC-469	B66-10234 03
temperatures H-FS-407	B66-10128	01		

STARTER SUBJECT INDEX

STARTER Electric arc heater is self starting LANGLEY-208	B66-10230	03	Solar cell submodule design facility assembly of lightweight arrays JPL-728	ates B66-10231	02
STEAM GENERATOR  Oxygen-hydrogen torch is a small-sca steam generator	ale		STRUCTURAL ENGINEERING Lifting clamp positively grips structure shapes	ctural	
NU-0042	B66-10120	03	M-FS-593	B66-10176	05
STEEL Etching process mills PH 14-8 Mo all steel to precise tolerances MSC-270	loy B66-10110	03	STYROFOAM Mill profiler machines soft materia accurately M-FS-692	ls B66-10254	05
Aluminum/steel wire composite plates	s exhibit		Fixed vacuum plate clamps styrofoam	for	
high tensile strength M-FS-401	B66-10262	05	machining M-FS-683	B66-10283	05
STEEL STRUCTURE  Computer program simplifies selection structural steel columns NU-0044	on of 866-10097	01	SUBCOOLING  Complementary system vaporizes subc liquid, improves transformer effi M-FS-550		02
STEREOSCOPIC PHOTOGRAPHY			SUBMILLIMETER WAVE		
Screen of cylindrical lenses produce stereoscopic television pictures M-FS-273	B66-10086	02	Ferroelectric bolometer measures RF power at submillimeter wavelength GSFC-422		01
STERILIZATION			SUBSTRATE		
Dispenser leak-tests and sterilizes gloves			Single-crystal semiconductor films foreign substrates	-	
MSC-285	B66-10166	03	W00-076	B66-10225	01
STORAGE STABILITY Storage-stable foamable polyurethane activated by heat	e is		SUCTION  Calibrated clamp facilitates pressu	re	
LANGLEY-187	B66-10111	03	application MSC-298	B66-10059	05
STORAGE TANK Capacitive system detects and locate	es fluid		SULFIDE Cuprous selenide and sulfide form i	mproved	
leaks M-FS-478	B66-10099	01	photovoltaic barriers WOO-212	B66-10025	01
STORAGE UNIT	200 10032	••	SUPERALLOY	200 20000	
Critical parts are stored and shippe environmentally controlled reusabl M-FS-703		05	Nickel-base superalloys developed f temperature applications LEWIS-226	or high- B66-10222	03
STRAIN GAUGE  Mechanism continuously measures statedynamic cable loads	tic and		SUPERCONDUCTOR  Niobium thin films are superconduct strong magnetic fields at low tem		
MSC-217	B66-10107	05	JPL-SC-174	B66-10122	90
Radiation used to temperature comper semiconductor strain gages LANGLEY-207	nsate B66-10186	02	SURFACE CHEMISTRY  Apparatus presents visual display of semiconductor surface characteris		
Coating permits use of strain gage i		02	JPL-665	B66-10200	01
and liquid hydrogen M-FS-594	B66-10192	01	SURFACE IONIZATION  Highly sensitive solids mass spectr uses inert-gas ion source	ometer	
Strain gage network distinguishes be thermal and mechanical deformation			ERC-11	B66-10114	02
GSFC-478	B66-10280	01	SURFACE TREATMENT  Device spot-laps spheres to very cl	0.50	
STRAIN GAUGE ACCELEROMETER Angular acceleration measured by def	lection		tolerances JPL-SC-119	B66-10175	05
in sensing ring MSC-250	B66-10105	01	Dry film lubricant is effective at	extreme	
STRAIN RATE			loads M-FS-628	B66-10256	03
Tensile-strength apparatus applies h strain-rate loading with minimum s JPL-28	nigh shock B66–10063	05	Seal surfaces protected during asse NU-0067	embly 866-10266	05
STRESS DISTRIBUTION Resilient clamp holds fuel cell stace	k through		SURFACTANT Surfactant for dye-penetrant inspec	ction is	
thermal cycle MSC-313	B66-10035	05	insensitive to liquid oxygen M-FS-475	B66-10131	03
STRETCHER			SURVIVAL		
Buoyant Stokes litter assembly used rescue operations			Self-inflating lifevest stores in a package		0.4
MSC-131	B66-10019	05	MSC-5A	B66-10184	04
STRUCTURAL DESIGN A conceptual design for squeeze film M-FS-573	bearings B66-10226	05	SWAGING Telescoping of instrumentation tub eliminates swaging M-FS-546	ing B66-10116	05

Low power heating element provides control during swaging operation M-FS-457		<b>05</b>	TELEVISION CAMERA Screen of cylindrical lenses produces stereoscopic television pictures M-FS-273 B66	5-10086 02
SWITCH Economical and maintenance-free ga	ıs system		Circular, explosion-proof lamp provides	1
operates railroad switches NU-0045	B66-10124	05	uniform illumination MSC-382 B66	5-10156 02
Optically driven switch turn-off to by opaque coatings			TEMPERATURE CONTROL Auxiliary coil controls temperature of	RF
JPL-SC-107	B66-10141	01	induction heater GSFC-428 B66	5-10067 01
Switching mechanism senses angular acceleration			Control system maintains compartment at	t
GSFC-462	B66-10158	01	constant temperature JPL-SC-145 B66	5-10188 05
Safety switch permits emergency by shutdown H-FS-549	<u>-</u>	05	Soldering iron temperature is automatic	ally
Soldering iron temperature is auto	B66-10168	05	reduced ARC-57 B66	5-10203 01
reduced ARC-57	B66-10203	01	High-speed furnace uses infrared radiat	tion
Key-locked guard prevents accident		01	for controlled brazing NU-0047 B66	5-1 <b>0</b> 268 02
actuation HSC-419	B66-10235	05	TEMPERATURE EFFECT	h1
Magnetically operated limit switch		V5	Coiled sheet metal strip opens into tub configuration	
improved reliability, minimizes MSC-422		01		
SWITCHING	800-10270	01	Angular acceleration measured by deflect in sensing ring	5-10105 01
Lamp automatically switches to new	filament			5-10105 U1
on burnout M-FS-498	B66-10046	01	TEMPERATURE FIELD Hydrogen-atmosphere induction furnace h	has
SWITCHING CIRCUIT			increased temperature range LEWIS-153 B66	6-10055 05
Tester periodically registers do a characteristics	-	••	TEMPERATURE INDICATOR	
MSC-190 SWITCHING FUNCTION	B66-10148	01	Braze alloys used as temperature indica NU-0063 B66	6-1 <b>0</b> 274 01
Exclusive-or logic circuit has use	eful		TEMPERATURE MEASUREMENT	_
Exclusive-or logic circuit has use properties LANGLEY-214	B66-10272	01	Miniature bioelectric device accurately measures and telemeters temperature	y 6-10057 01
Exclusive-or logic circuit has use properties LANGLEY-214 SYSTEM FAILURE Safety switch permits emergency by	B66-10272	01	Miniature bioelectric device accurately measures and telemeters temperature ARC-52 B66 Multiple temperatures sampled using onl	6-10057 01
Exclusive-or logic circuit has use properties LANGLEY-214 SYSTEM FAILURE	B66-10272	01	Miniature bioelectric device accurately measures and telemeters temperature ARC-52 B66 Multiple temperatures sampled using onl reference junction	6-10057 01
Exclusive-or logic circuit has use properties LANGLEY-214  SYSTEM FAILURE Safety switch permits emergency be shutdown M-FS-549  Simplified circuit corrects fault:	B66-10272 ridge crane B66-10168	-	Miniature bioelectric device accurately measures and telemeters temperature ARC-52 B66 Multiple temperatures sampled using onl reference junction GSFC-485 B66 Strain gage network distinguishes between	6-10057 01 ly one 6-10260 01
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Exclusive-or logic circuit has use properties LANGLEY-214  SYSTEM FAILURE Safety switch permits emergency be shutdown M-FS-549  Simplified circuit corrects fault: binary information channels JPL-SC-090  T  TACHOMETER Variable-capacitance tachometer e troublesome magnetic fields GSFC-435  TANK Device without electrical connect tank measures liquid level WOO-235  TAPE New energy storage concept uses t	#66-10272  ridge crane #66-10168  in parallel #66-10261  liminates #66-10126  ions in #66-10198	05 01 01	Miniature bioelectric device accurately measures and telemeters temperature ARC-52 B66  Multiple temperatures sampled using only reference junction GSFC-485 B66  Strain gage network distinguishes between thermal and mechanical deformations GSFC-478 B66  TENSILE STRENGTH  Mechanism continuously measures static dynamic cable loads MSC-217 B66  Aluminum/steel wire composite plates exhigh tensile strength M-FS-401 B66  TENSILE TESTING MACHINE Tensile-strength apparatus applies high strain-rate loading with minimum shood JPL-28 B66	6-10057 01 ly one 6-10260 01 een 6-10280 01 and 6-10107 05 xhibit 6-10262 05
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WELDING MACHINE
Fingertip current control facilitates use

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